PBS INSTRUCTION 100-45

STANDARD SPECIFICATIONS AND DRAWINGS FOR 33 KV LINE CONSTRUCTIONS

# 33 KV INDEX OF CONSTRUCTION AND GUIDLINE DRAWINGS

Item	Description
-	Specification of Construction
-	Design Criteria
Pole Top	Construction Unit for 33 KV Single Circuit Line
T1	33 KV Crossarm Construction - Tangent
T1A	33 KV Crossarm Construction- Tangent, With Shield Wire
T1B	33 KV Steel Crossarm Construction- Tangent
T1C	33 KV Steel Crossarm Construction- Tangent
T2	33 KV Crossarm Construction, Grade-B Crossing and 0° to 10° Angle
T2A	33 KV Crossarm Construction- Tangent, With Shield Wire, Grade B, Crossing 0° to 10° Angle
T2B	33 KV Crossarm Construction- 0° to 10° Angle, Maximum Transvers Loading 1000 ibs/Pin
T2C	33 KV Crossarm Construction- 0° to 10° Angle
T3	33 KV Vertical Construction- 30° to 50° Angle
T3-1	33 KV Vertical Construction- 10° to 30° Angle
T3-1A	33 KV Vertical Construction With Shield Wire, 10° to 30° Angle
T4	33 KV Vertical Construction- 50° to 90° Angle
T4A	33 KV Vertical Construction With Shield Wire, 50° to 90° Angle
T5	33 KV Steel Crossarm Construction- 50° to 90° Angle, Horizontal Assembly (2 Pages)
T5A	33 KV Steel Crossarm Construction- 50° to 90° Angle, Horizontal Assembly (2 Pages)
T7	33 KV Horizontal Single Deadend Without Shield Wire
T7A	33 KV Steel Crossarm (X7) Construction, Horizontal- Single Deadend
T7B	33 KV Steel Crossarm (X6) Construction, Horizontal- Single Deadend
T7C	33 KV Steel Crossarm (X7) Construction, Horizontal- Single Deadend
T8	33 KV Steel Horizontal- Double Deadend Without Shield Wire
T8A	33 KV Steel Horizontal- Double Deadend With Shield Wire
T8B	33 KV Steel CrossarmConstruction- Horizontal- Double Deadend
T8C	33 KV Steel CrossarmConstruction- Horizontal- Double Deadend (2 Pages)
T10A	33KV Transition Pole Shielded- Unshielded
T26A	33 KV Tap Take-Off, Horizontal, With Shield Wire (2 Pages)
T26B	33 KV Tap Take-Off, Steel Crossarm (X6) Construction- Horizontal (3 Pages)

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T26C	33 KV Tap Take-Off, Steel Crossarm (X6 & X7) Construction- Horizonta (3 Pages)
Pole Top	Construction Unit for 33 KV Double Circuit Line
DC-T1	33 KV Double Circuit Standard for Narrow Profile With Steel Crossarm
	Construction- Tangent
DC-T2	33 KV Double Circuit Standard for Narrow Profile With Steel Crossarm
	Construction- 0° to 10° Angle
DC-T2A	33 KV Double Circuit, Steel Crossarm Construction- Single Support With
	Shield Wire
DC-T2B	33 KV Double Circuit, Steel Crossarm Construction- Double Support
	With Shield Wire
DC-T4	33 KV Double Circuit Standard for Narrow Profile Construction- More
	Than 30° Angle (2 Pages)
DC-T7	33 KV Double Circuit Standard for Narrow Profile Construction- Single
	Deadend (Using Galvanized Steel Clamp for Bottom Brace Fitting)
DC-T8	33 KV Double Circuit Standard for Narrow Profile Construction- Double
	Deadend (Using Galvanized Steel Clamp for Bottom Brace Fitting)
Pole Top	Construction Unit for 33 KV and 11 KV Mixed Circuit
MC-1	33 KV & 11 KV Mixed Circuit, Steel Crossarm Construction- Tangent
	Pole
MC-1A	33 KV & 11 KV Mixed and Double Circuit for Angle Location Upto 10°
	Angle, Where Push Pole is to be Used in Place of Guy.
MC-2	33 KV & 11 KV Mixed Circuit, Steel Crossarm Construction, Upto 10°
	Angle
MC-2A	33 KV & 11 KV Mixed Circuit, Single Support With Shield Wire
MC-2B	33 KV & 11 KV Mixed Circuit, Double Support With Shield Wire
MC-3	33 KV & 11 KV Mixed Circuit, Steel Crossarm Construction, Single
	Deadend With H-Pole
MC-4	33 KV & 11 KV Mixed Circuit, Steel Crossarm Construction- Tangent
MC-5	33 KV & 11 KV Mixed Circuit, Steel Crossarm Construction- Tangent
MC-6	33 KV & 11 KV Mixed Circuit, Steel Crossarm Construction- Deadend
33 KV G	Suy and Anchor Assemblies
TE1-2 &	33 KV Single Down Guy Through Bolt Type
TE1-3	
TE2-2 &	33 KV Single Overhead Guy Through Bolt Type
TE2-3	
TE5-2	33 KV Steel Crossarm Guys for Horizontal Deadend (2 Pages)
TE7	Lay Pole for Angle/ Tap Pole
TE7-2 &	33 KV Three Down Guys Without Shield Wire
TE7-2 & TE7-3	33 KV Three Down Guys Without Shield Wire

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&TE8-3	
TF2-1 &	33 KV Anchor Log Assembly
ΓF2-2	
33 KV Mis	scellaneous Assemblies
TM2-1	33 KV Grounding Assembly, Ground Rod Type
TM2-2	33 KV Pole Protection Assembly
TM2-15	33 KV Grounding Assembly, Ground Rod Type for Sectionalizing Air Break Switch
TM3-15A	33 KV Sectionalizing Air Break Switch With No Shield Wire
TM3-15B	33 KV Sectionalizing Air Break Switch
TM3-30	33 KV Three Phase Sectionalizing Oil Circuit Re-closer With No Shield Wire
TM3-30A	33 KV Automatic Circuit Re-closer Pole Mounted With By-Pass Switches and Shield Wire
TM3-30B	33 KV Three Phase Sectionalizing Oil Circuit Re-closer Without Shield Wire
TM3-30C	33 KV Three Phase Sectionalizing Oil Circuit Re-closer With Shield Wire
TM3-39A	33 KV Automatic Circuit Re-closer Pole Mounted With By-Pass Switches and Shield Wire
TM5-1 To	33 KV Miscellaneous Assemblies
TM5-6	
TM5-10 To	33 KV Miscellaneous Assemblies
TM5-16	
TM5-20 To	33 KV Miscellaneous Assemblies
TM5-25	
TM5-26 To	33 KV Miscellaneous Assemblies
TM5-30	
TM18 &	33 KV Pole Stabilizer Log
TM18	
TM19	33 KV Crossarm Drilling Guide
TM19B	33 KV Steel Crossarm Drilling Guide
TM20	33 KV Drilling Guide for Converting Distribution Poles 30' and Longer to
TNAOOD	Transmission Poles
TM20B	33 KV Drilling Guide for Converting Distribution Poles 40' and 45' SPC
TN 401	Longer to Transmission Poles
TM21	33 KV Phasing Guide Crossarm to Vertical
TM40-10	33 KV Tying Guide, Single Insulator, Aluminum Tie Wire, ACSR Conductor With Preformed Armor Rods
TM40-11	33 KV Tying Guide, Double Insulator, Aluminum Tie Wire, ACSR Conductor With Preformed Armor Rods
TM40-12	33 KV Preformed Armor Rods ACSR Conductors
TM41-10	33 KV Angle and Deadend Assembly
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TM45	33 KV Splicing Guide Compression Type, Two Sleeves Splice, ACSR
	Conductors
TM46	33 KV Splicing Guide, Full Tension Sleeves
TM50	Minimum Conductor Clearances for 33 KV Line
TM51	33 KV Conductor and Guying Data
TR1	33 KV Right of Way Clearing Guide
Conducto	r Sag Chart
TS-3-I	Initial Sag Chart for # 3 ACSR Conductor
TS-3-F	Final Sag Chart for # 3 ACSR Conductor
TS-1/0-I	Initial Sag Chart for 1/0 ACSR Conductor
TS-4/0-I	Initial Sag Chart for 4/0 ACSR Conductor
TS-4/0-F	Final Sag Chart for 4/0 ACSR Conductor
TS-477-I	Initial Sag Chart for 477 MCM Conductor
TS-477-F	Final Sag Chart for 477 MCM Conductor
TS-636-	Initial Sag Chart for 636 MCM Conductor for 150 Ruling Span
150RS-I	
TS-636-	Final Sag Chart for 636 MCM Conductor for 150 Ruling Span
150RS-F	
TS-636-	Initial Sag Chart for 636 MCM Conductor for 150 Ruling Span
200RS-I	
TS-636-	Final Sag Chart for 636 MCM Conductor for 150 Ruling Span
200RS-F	
TS-795-	Initial Sag Chart for 795 MCM Conductor for 150 Ruling Span
150RS-I	
TS-795-	Final Sag Chart for 795 MCM Conductor for 150 Ruling Span
150RS-F	
TS-795-	Initial Sag Chart for 795 MCM Conductor for 150 Ruling Span
200RS-I	
TS-795-	Final Sag Chart for 705 MCM Conductor for 150 Ruling Span
200RS-F	

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### 33 KV SPECIFICATIONS FOR CONSTRUCTION

#### 1. GENERAL

All Construction work shall be done in a throughout and workmanlike manner in accordance with the staking sheets, plans, specification drawings.

It may be mentioned here that some drawings in this instruction are found with 5'-0" crossarm for 300' RS (Ruling Span). These drawings can also be used for 150' RS, though they are not shown in those sections.

### 2. POLE DISTRIBUTION

In distribution of the poles, large, choice, close-grained, lower class poles shall be used for angle, crossing, deadend and equipment locations.

#### 3. POLE INSTALLATION

The minimum setting depth for poles shall be as follows:

Pole Length (feet)	Setting Depth (Feet)
25	5.0
30	5.5
35	6.0
40	6.0
45	6.5
50	7.0
55	7.5
60	8.0

On sloping ground, the depth of the pole shall always be measured from lower side of the hole.

Pole holes shall be approximately eight inches (8") wider than butt diameter of the pole and shall be at least as large at the bottom as the top.

		RURAL ELECTRIFIC		
PBS Instructi	on 10049: Standard Sp	pecifications and Drawin	ngs for (35%) KV Lin	e Construction
Date of Origin	Reviewed By	Approved By	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	Specifications

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(Kamrol Alisan Mome) Asst. Secy. (Board), BREB. In back filling, holes shall be tamped their full depth. Four inches (4") to six inches (6") of soil shall be shoveled into the hole around the pole and than firmly tamped. The process is repeated until the hole is filled to the surface. Excess soil is to be banked around the pole.

After completion of the job all pole locations are to be inspected and if any setting of the soil

has taken place the holes in question must be re-tamped and more soil banked around the holes.

Tangent poles shall be set so that adjacent crossarm gains in opposite directions, except at terminals and deadend, where the gains of the last two poles shall be on the side facing the terminal or deadend. On unusually long spans the poles shall be set so that the crossarm comes on the side of the pole away from the long span. Where one pole top pin is used, it shall be installed on the opposite side of the pole from the gain.

Pole shall be set alignment and plumb except corners, terminals, angles, junctions or other points of strain, where they shall be set and raked against the strain so that the conductors shall be in line. These poles shall be raked against the conductor strain not less than one inch (1") for each ten feet (10') of pole length nor more than two inches (2") for each ten feet (10') of pole length after conductors are installed at required tension.

#### 4. GRADING OF LINE

When using high poles to clear obstacle such as buildings, foreign wire crossing, railroads etc. there shall be no up-strain on pin type insulators in grading the line each way to lower poles.

#### 5. GUY AND ANCHORS

Guys shall be installed after the poles are raked but before the conductors are strung and shall be attached to the pole as shown on the construction drawings.

All anchors & rods shall be in line with the strain and shall be so installed that approximately six inches (6") of the rod remains out of the ground. In cultivated fields or other locations as deemed necessary, the projection of anchor rod above earth may be increased to a maximum of twelve inches (12") to prevent burial of the rod eye. The back fill of all anchor holes shall be thoroughly tamped the full depth.

#### 6. BOLTS

	BANGLADESH	RURAL ELECTRIFIC	ATION BOARD 200	2/
PBS Instructi	on 100-25: Standard Sp	pecifications and Drawin	ngs for 6337 KV-Lin	e Construction
Date of Origin	Reviewed By	Approved By	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	Specifications

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২১ তম বোর্ড সভায় অনুমোদিত সিদ্ধান্ত নং ১৭৭০০

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(Kamrul Ahsan Mollik) Asst. Secy. (Board), BREB. All bolts must be of the proper length. After installation the threaded portion of the bolts shall protrude at least one half inch  $(\frac{1}{2})$  but not more than two and one half inch  $(\frac{2}{2})$  beyond the locknuts

#### 7. LOCKNUTS

A locknut shall be installed with each nut on every bolt (Machine/ Double Arming/ Eye/ Oval Eye/ Upset bolt) and on all threaded hardware, such as insulators pins.

#### 8. INSULATORS

Care is to be exercised in the handling and installation of insulators. Wear hand gloves during handling insulators. All insulators shall be inspected before installation and damaged units rejected. Suspension assemblies shall be checked to make sure that all cotter pins are securely in place. Pin type insulators shall be hand tight on the pins with the insulator grove parallel to the conductor.

#### 9. CONDUCTORS AND SHIELD WIRES

Conductors and shield wires must be handled with care. They shall not be tramped on nor run over by vehicles. Each reel shall be examined and the wire shall be inspected for cuts, kinks/bends or other injuries. Injured portions shall be cut out and the conductor spliced. While installing the conductors they shall be pulled over suitable rollers or stringing blocks that are properly mounted on pole or crossarm. This is to prevent conductor binding while stringing and to ensure uniform conductor tensions during the sagging operation. No splices shall be pulled through stringing blocks. The neutral conductor should be maintained on one side of the pole (preferably the load side) for tangent construction and for angles not exceeding 30° be positioned in the inside of all angles.

For neutral and secondary conductors on poles, insulated brackets may be substituted for the angle and double upset bolts on angles 0° to 5° in locations known to be subject to considerable conductor vibration.

The shield wire is normally installed prior to pulling the phase conductor, due to its higher location on the pole or structure. If the phase conductors are installed prior to shield wire, it may damage the conductor during pulling up the shield wire through them.

#### 10. CONDUCTOR ACCESSORIES

(a) TIES: Conductors shall be tied to pin insulators as illustrated in the appropriated TM40-10 (for single insulator), TM40-11 (for Double insulator) and TM40-12 Tying Guide

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PBS Instructi	on 100-28: Standard Sp	ecifications and Drawin	ngs for (25/1) KV Lin	Construction
Date of Origin	Reviewed By	Approved By	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	Specifications

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(Kamrol Ahsan Mollik) Asst. Serv. (Board), BREB, Specifications. Shield wire shall be tied to spool insulator as illustrated in the Guide Drawing TM41-10. On tangent poles, they shall be tied in the top grove of the pin insulator and on the angle pole they shall be tied on the side of the pin insulators away from the strain. The top groves or side groves should be larger than the overall conductor diameter including armor rod if require.

(b) SPLICES: Conductor shall be spliced in accordance with the appropriate TM45 (splicing guide- compression type, ACSR conductor) and TM46 (automatic sleeve installation guide) Splicing/ Sleeve Installation Guide Specifications. All conductors shall be thoroughly cleaned by wire brushing and corrosion inhibitor applied before splicing or the installing conductors or clamps over aluminum conductor. Only one splice per conductor is permitted in any span. Splices are not permitted in deadend span, Grade B crossing spans and preferably not in the adjacent spans of Grade B crossing. Splices shall be located at least ten feet (10') from the nearest conductor support. Over highways, main road, railway, building or any other such obstacles and adjacent span of such span (if it is not deadend point) there should be any joint.

The conductor or OHGH should not be made any contact with ground or any obstacles such as walls, fences or building etc.

- (c) TAPS AND JUMPERS: Jumper connectors shall be installed approximately six inches (6") from the line guard. Jumpers and other leads connected to conductors shall have sufficient slack to allow free movement of conductors. Where slacks in the jumpers or leads is not shown in the construction drawings, it shall be provided by at least two bends in a vertical plane, or one in a horizontal plane or the equivalent. All leads on equipment such as transformers, re-closers etc. shall be a minimum number 6 cooper conductivity. Where aluminum jumpers are used, a connection to a un-plated bronze terminal shall be made by splicing a short stub of cooper to the aluminum jumper using a suitable aluminum compression connector.
- (d) HOT LINE CLAMPS AND CONNECTORS: Connectors and hot line clamps are suitable for the purpose shall be installed as shown on the Guide Drawings. On all hot line clamp installation, the clamps and jumper shall be so installed so that they are permanently bonded to the load side of the line, allowing the jumper to be de-energized when clamp is disconnected. This applies in all cases, even where the line is such that the tap line is in actually the back bone to the power source.

### 11. LIGHTNING ARRESTER GAP SETTING

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PBS Instructi	on 100-48: Standard Sp	pecifications and Drawin	ngs for AN KV Lim	e Construction
Date of Origin	Reviewed By	Approved By	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	Specifications
Revision Date: July 19	80, June 1981, August	1989, July 1995, August	2013 & February 202	0

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#### 12. SAGGING OF CONDUCTORS

The conductors shall be sagged in accordance with the appropriate sag table. The air temperature at that time and place of sagging shall be determined by a certified etched glass thermometer. Conductor of the same size shall be sagged evenly. In no case shall a conductor be drawn up tighter than specified for the particular conductor ruling span and temperature. Tolerance in stringing sags shall be zero inches (0") up and three inches (3") down.

#### 13. SECONDARIES AND SERVICE DROPS

Conductor for secondary underbuilt on primary lines and off-line secondary (LT) shall be bare except in those instances where prevailing conditions may dictate that service cables must be used. Secondary conductor shall have a sufficient capacity to carry anticipated future load and shall be sagged in accordance with the appropriate sag and tension table.

Service drops shall be multiplex service cable. The service cable shall have an adequate capacity to carry anticipated future loads and shall be sagged to provide more than minimum vertical clearance over obstacles as required on Guide Drawing M50.

Secondaries and service drops shall be so installed as not to obstruct climbing space. There shall not be more than one splice per conductor in any span and splicing sleeves shall be located at least ten feet (10') from the conductor support. Where the same covered conductors or service cables are to be used for the secondary and service drop, they may be installed in one conditions run.

#### 14. EQUIPMENT GROUNDS AND POLE PROTECTION

At the initial stage of RE (Rural Electric) program, one (1) 8'×5/8" hot dip galvanized MS ground rod was installed/ driven at every equipment installation and all surge arrestor locations. Due to enhance use of underground water one ground rod is enough to maintain minimum ground resistance. For grounding purpose circular of Chief Engineer (Project) vide memo no. 202, dated 30/09/2018 and PBS Instruction 100-22 must be followed. The ground rod shall be driven full length into un-distributed earth and in accordance with Grounding Assembly unit M2-1. The top shall be at least twelve inches (12") below the surface of the earth. The ground wire shall be attached to the rod with a clamp and secured to the pole. Each

	BANGLADESH	RURAL ELECTRIFIC	ATION BOARD	7
PBS Instructi	on 100-48 : Standard S	pecifications and Drawin	ngs for KV Lin	e Construction
Date of Origin	Reviewed By	Approved By	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	Specifications

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transformer and automatic re-closer installation shall two (2) separate connections from the frame or tank to multi-grounded neutral conductor and ground.

For safety of switch operator, four (4) ground rods shall be installed at every sectionalizing air break switch installation (Refer to Grounding Assembly unit M2-15).

A driven ground rod (M2-1) or a guy/anchor combination may be used for pole protection purposes. When neither of the above is available and pole protection is required, a butt type grounding plate shall be installed (refer to Pole Protection Assembly unit M2-2). Pole protection shall not be installed at Grade B crossing.

The equipment ground, neutral conductor and lightning arresters shall be interconnected and attached to a common ground wire.

The correct quadrant location for the ground wire on a pole is depicted or noted on each individual Pole Top Construction Assembly Unit. The ground wire shall have a minimum clearance of two inches (2") from all pole line hardware and be securely stapled to maintain this position.

#### 15. RIGHT OF WAY

The right of way shall be cleared by removing under-bushes and trees and trimming adjacent trees so that the right of way is clear from the ground up and to the width required. Trees will be trimmed symmetrically unless otherwise specified. Dead trees beyond the right of way which could strike the line if they fell shall be removed. Leaning trees beyond the right of way which would strike the line in falling shall be topped or removed. Palm trees requiring topping shall be removed in their entirely. Rapidly growing trees that could be a threat to the line shall be removed. Fruit trees and ornamental trees shall be trimmed and not removed unless otherwise authorized.

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PBS Instructi	ion 100-26: Standard Sp	pecifications and Drawin	ngs for KV Line	Construction
Date of Origin	Reviewed By	Approved By	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	Specifications
Revision Date: July 19	980, June 1981, August	1989, July 1995, August	2013 & February 2020	)

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### 33 KV DOUBLE CIRCUIT DESIGN CRITERIA

#### 1. GENERAL

The following information specifies special design criteria and requirements that must be considered when two 33 KV sub-transmission circuits are to be placed in a common use (double circuit single/double pole) line configuration.

#### 2. DESIGN PHOLOSOPHY

The primary objective of a common use pole line is to achieve savings of materials, costs and right of way by eliminating one pole line. However, when contemplating a common use pole line the designer must also be aware that there are also certain disadvantages to this type of construction. A major disadvantage is that two circuits on a single pole line the probability of outage to both the distribution line is increased. Also, this type of line configuration will be somewhat more difficult. Large line angle, equipment locations and installations, guying, deadends, tap-offs, and sub-station exists all presents unique design problems which will be encountered and must be solved. The advantages and disadvantages must be carefully weighed against each other before a decision to construct a double circuit line is finalized.

#### 3. STAKING CONSIDERATIONS

The Double Circuit Pole Top Assembly Units were designed using the criteria that the "express" circuit will be the top circuit. An express circuit is one which carries a block of energy from one point to another without disturbing energy along the way. The bottom circuit of the double circuit line will be the source for all taps take-off and transformer installations.

The double circuit line should be as straight as possible between terminations as any increase in the number of line angles and control points will result in an increase in the cost of the line. Large line angles which require vertical construction should be avoided is at all possible. Vertical angles are turned on three separate poles which not only requires more right of way but will be substantially more expensive to construct. Also due to inherent design of the vertical corners, there may be instances wherein standard BREB phase positions cannot be followed.

#### 4. POLE TOP ASSEMBLY UNITS

The Double Circuit Construction Assembly Units consist of two 33 KV circuits, sharing common multi-grounded neutral. For horizontal construction, one common use pole is utilized

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PBS Instructi	on 100-48: Standard Sp	pecifications and Drawin	ngs for 635724 KV Lin	e Construction
Date of Origin	Reviewed By	Approved By	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	Specifications

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৬২১ তম বোর্ড সভায় অনুমোদিত সিদ্ধান্ত নং ১৭৭০০

(Md. Msanul Haque) Consultant TAPP, BREB

Vld. Mozibur Rahman

(Debasish Chakrabortty PD,TAPP, BREB (Kamrul Ahsan Mollik)

with three phase conductors of one 33 KV circuit located at the top position of the pole and the phase conductor of the other 33 KV circuit, along with a neutral common to both circuits, located at the bottom position of the pole. For vertical construction three poles are utilized with like phases attached to a common pole. Note that the yellow phases and the common neutral conductor are always attached to the center pole, whereas the poles to which the Red or Blue phase are attached will be dictated by the direction of the line angle.

The series of the 33 KV Double Circuit Pole Top Assembly Units are identified by a "DC" prefix. These drawings supplement and are to be used in conjunction with the latest revision of the "Standard Specifications and Drawings For 33 KV Line Construction" PBS Instruction 100-45.

### 5. NOMINAL POLE SIZE-CLASS AND SPAN LENGTH

The nominal pole height and class to be used with tangent construction under level ground conditions using the normal span length as stipulated below will be 45'-4.

The nominal span length for tangent construction using a 45'-4 pole under level ground condition shall be 200' for rural areas and for bazar and town it should be 150'.

Note that the minimum conductor clearance as stipulated on Guide Drawing TM50 as found in PBS Instruction 100-45 will dictate the actual span length and pole height required.

#### 6. PHASE AND COMMON NEUTRAL CONDUCTORS

The Double Circuit Pole Top Assembly Units were designed using Hawk (477 mcm), Grosbeak (636 mcm), Mallard (795 mcm) conductor and a 4/0 ACSR or Hawk conductor may be used as common neutral conductor. These conductors are to be sagged in accordance with sag table attached with PBS Instruction 100-45.

#### 7. GUY AND ANCHORS

The guying requirement for three (3) horizontal crossarm configuration, each crossarm load is to be guyed separately. If a down guy is used for the top crossarm of a DC-T2 unit, the guy must be located on the bisector of the angle and opposite to the resultant of tension for the angle up to sixty degree (60°) and positioned to ensure that there is adequate, guy to phase conductor clearance. A down guy for the top the top crossarm may not have adequate clearance on the side of the pole on which the two phase conductors are located in the lower crossarm. For the DC-T8 unit, if there is an angle, the similar thing like DC-T2 may happen. In instances where a top circuit down guy cannot be installed, a overhead guy with a stub pole

	BANGLADESH	RURAL ELECTRIFIC	ATION BOARD 2	Mar
PBS Instructi	on 100-45: Standard Sp	pecifications and Drawin	ngs for 6357 KV Lin	e Construction
Date of Origin	Reviewed By	Approved By	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	Specifications
	980, June 1981, August	1989, July 1995, August	2013 & February 202	

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৬২১ তম বোর্ড সভায় অনুমোদিত সিদ্ধান্ত নং ১৭৭০

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(Debasish Chakrabortty PD, TAPP, BRER

(Kamrul Ahsan Mollik)
Asst. Secy. (Board), BREB.

must be utilized. The stub pole height must be adequate enough to maintain a minimum of two feet (2') clearance (in all directions) between the top circuit overhead guy and the bottom circuit phase conductors.

On angles up to sixty degree (60°) to ninety degree (90°), head and back guy are to be used. If 4-pole structure is used, head and back space are free, so there will not be obstruction of guying.

Special guying instructions are noted on each individual construction drawing.

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PBS Instructi	on 100-25 : Standard Sp	ecifications and Drawin		e Construction
Date of Origin	Reviewed By	Approved By	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	Specifications

Md. Mozibur Rahman)

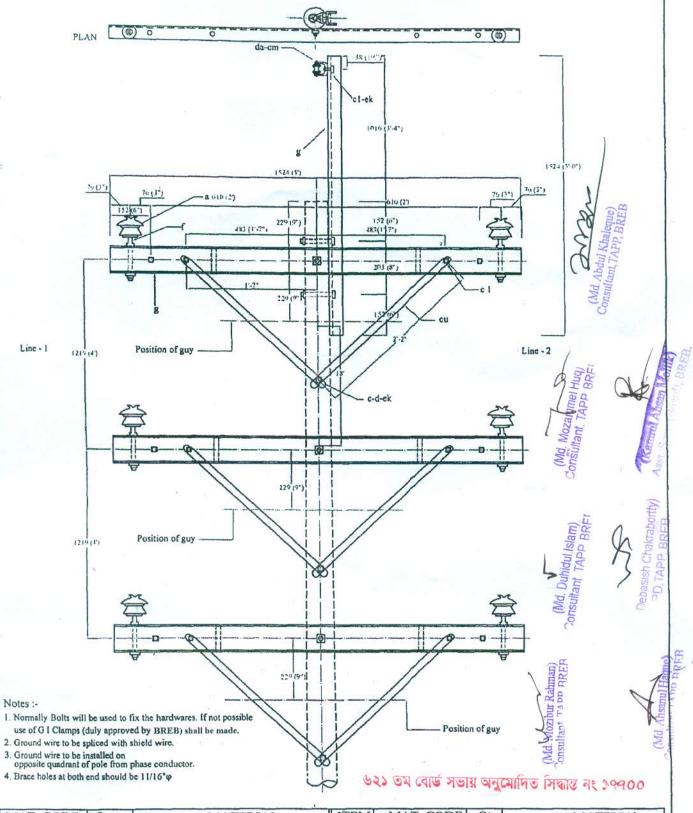
(Md. Ahsanul Haque) Consultant TAPP, BREB (Md. Dunidul Islam)
Consultant TAPP BREI

(Md. Moxammel Huq) (Md. Abdul Khaleque) Consultant, TAPP BREFonsultant TAPP BREF

৬২১ তম বোর্ড স<mark>ভায় অনুমোদিত সিদ্ধান্ত নং ১৭</mark>৭০

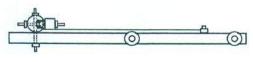
(Debasish Chakrabortty)
PD, TAPP, BREB

(Kamral Absan Mollik)

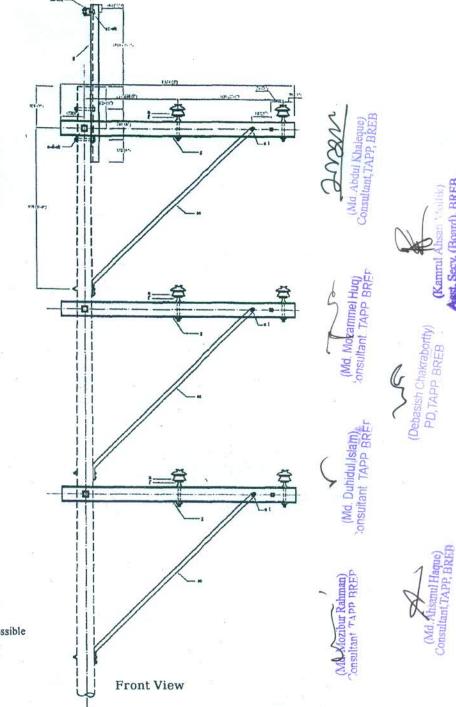


ITEM	MAT, CODE	Qty.	MATERIAL	ITEM	MAT. CODE	Qty.	MATERIAL
a	C 5	06	Insulator, Pin type 33 Kv	cm	C3	01	Insulator spool type (1%")
С	B 6/7/8	08	Bolt, m/c, 5/8" x required length	cu	B41/B41.1/B44	06	Brace, Steel/ Wood, 28" x 1/4"
d	B 46	08	Washer, 21/4" Square, Flat, 11/16" holes	ek	B 50	15	Lock nut, 5/8"φ
f	B 122	06	Pin, Crossarm	C	B3	07	Bolt, Machine 1/2" x 11/2"
g	X-6	04	Crossarm, steel channel 4" x 2" x 2" x ½" x 5'-0"	da	B 72	01	Bracket, secondary
С	B95	01	Bolt, Machine, 5/8"x 1-1/2"				

Unit Description:	33 KV DOUBLE CKT, ST CROSSA	TANDARD FOR NARRO ARM CONSTRUCTION (		EL
Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	DC-T1



Top View



## Notes :-

1. Normally Bolts will be used to fix the hardwares. If not possible use of G I Clamps (duly approved by BREB) shall be made.

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- 2. Ground wire to be spliced with shield wire.
- Ground wire to be installed on opposite quadrant of pole from phase conductor.
- 4. Brace holes at both end should be 11/16"φ

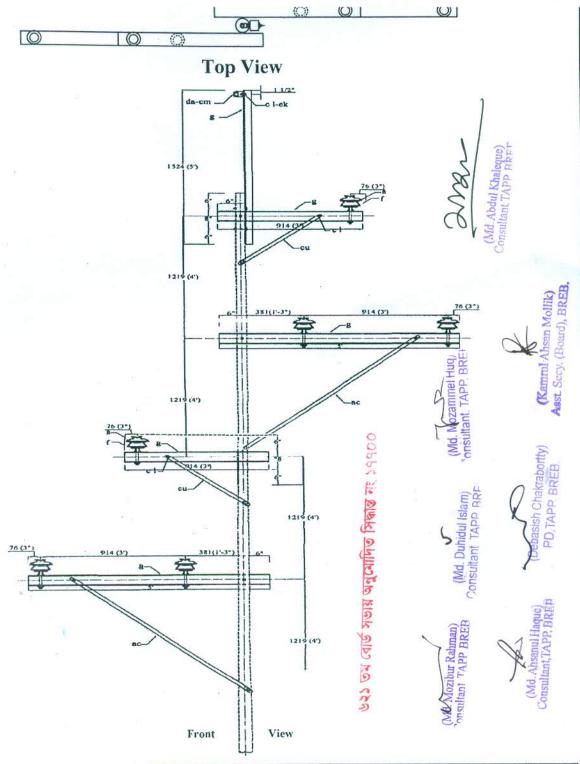
ITEM	MAT. CODE	Qty.	MATERIAL	ITEM	MAT. CODE	Qty.	MATERIAL
а	C-5	12	Insulator, Pin type 33 Kv	da	B 72	01	Bracket, secondary
c	B 6/7/8	05	Bolt, m/c, 5/8" x required length	cm	C3	01	Insulator spool type (11/4")
d	B 46	05	Washer, 21/4" Square, Flat, 11/16" holes	ac	B43/B43.1/B43.2	12	Brace, steel, side arm, 7'/60"/25"
f	B 122	12	Pin, Crossarm	ck	B 50	42	Lock nut 5/8"
g	X-6	07	Crossarm, steel channel 4" x 2" x 2" x 1/4" x 5'-0"	cl	В3	07	Bolt, Machine 1/2"x 11/2"
- University				n	B 26-28	09	Bolt, Arming 5/8"

## BANGLADESH RURAL ELECTRIFICATION BOARD

**Unit Description:** 

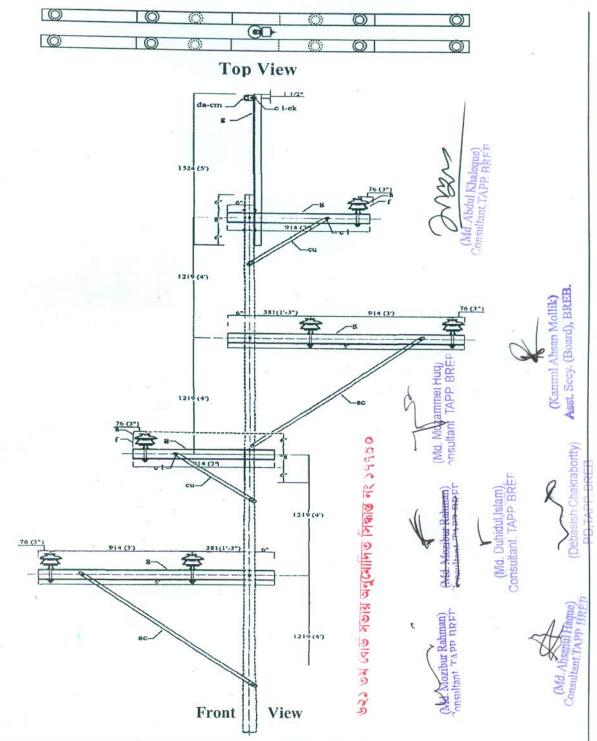
33 KV DOUBLE CKT. STANDARD FOR NARROW PROFILE WITH STEEL CROSSARM CONSTRUCTION (UPTO 0° TO 10° ANGLE)

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	DC-T2



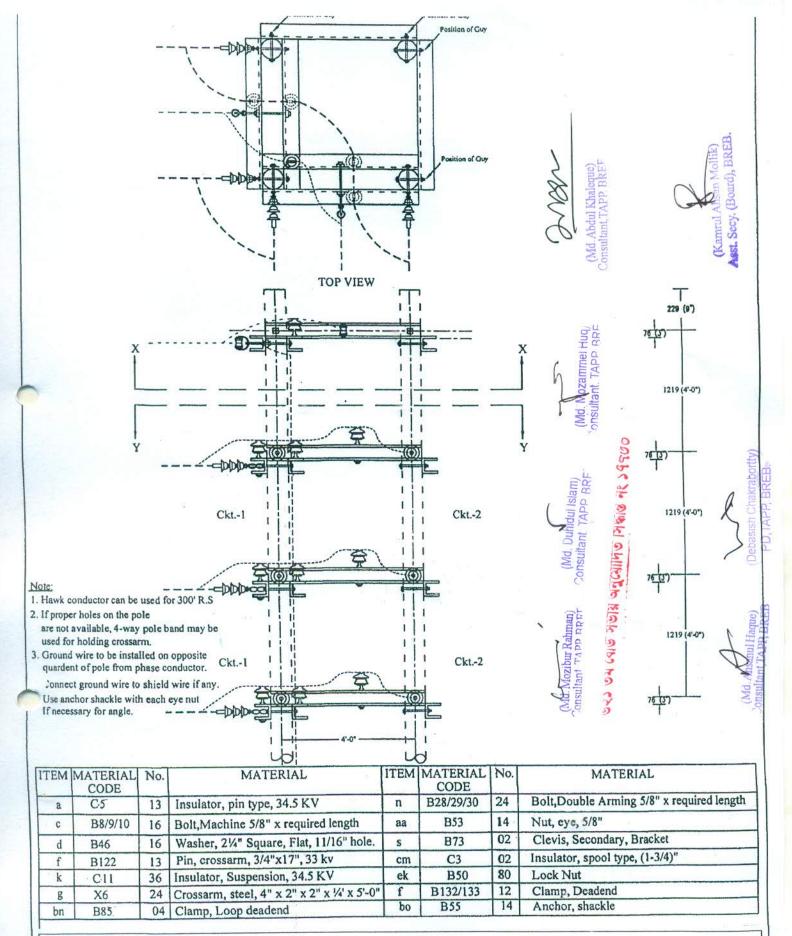
Item Code	Item No.	Material	Unit	Qty
a	C5	Insulator, Pin Type, 34.5 KV	No.	6
f	B122	Pin, Crossarm, 17"	No.	6
cu	B42.1/42.2	Brace, Steel 60"/25" Span	No.	4
c	B6/7/8	Bolt Machine, 5/8"× Req Length	No.	4
d	B46	Washer, Square, 21/4" × 21/4", as required	No.	_
С	B3	Bolt Machine, 1/2"× 1½"	No.	5
С	B4/4.1/4.2/4.3	Bolt Machine, 1/2"× Req Length	No.	4
da	B72	Bracket, Secondary	No.	1
cm	C2/C3	Insulator, Spool, 13/4" grove dia	No.	1
ek	B50/138	Lock Nut, 5/8" dia, As required	No.	-
ek		Lock Nut, 1/2" dia	No.	-
g	X5	Crossarm, Steel 4"×2"×2"×1/4"×3'-0"	No.	2
g	X6	Crossarm, Steel 4"×2"×2"×1/4"×5'-0"	No.	2
c	B95	Bolt, Machine, 5/8"x 1-1/2"	No.	1

	BANGLADESH R				
Unit Description: 33 KV	DOUBLE CIRCUIT STEEL	CROSSARM CONSTRUCTI	ION, SINGLE SUPPORT V		
Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation	
	BREB	BREB		DC-T2A	



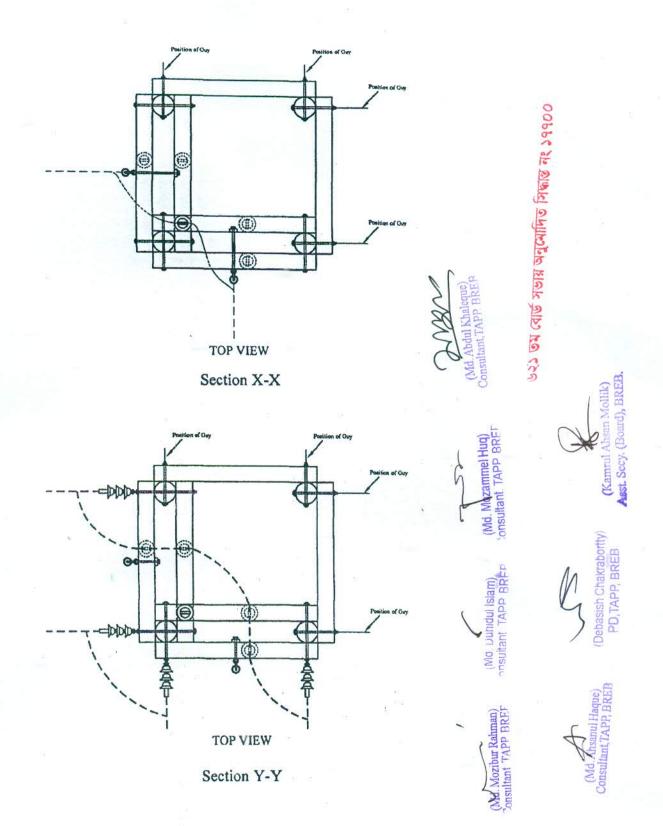
Item Code	Item No.	Material	Unit	Qty
a	C5	Insulator, Pin Type, 34.5 KV	No.	12
f	B122	Crossarm Pin, 5/8"×17"	No.	12
cu	B42.1/42.2	Brace, Steel 60"/25" Span	No.	8
С	B6/7/8	Bolt Machine, 5/8"× required length	No.	4
d	B46	Washer, Square, 21/4" ×21/4" as required	No.	
с В3		Bolt Machine, 1/2"× 1½"	No.	9
С	B4/4.1/4.2/4.3	Bolt Machine, 1/2"× Req Length	No.	4
da	B72	Bracket, Secondary	No.	1
cm	C2/C3	Insulator, Spool, 13/4" grove dia	No.	1
ek	B50/138	Lock Nut, 5/8" dia, as required	No.	9 (4)
ek		Lock Nut, 1/2" dia, as required	No.	1
g	X5	Crossarm, Steel 4"×2"×2"×1/4"×3'-0"	No.	4
g	X6	Crossarm, Steel 4"×2"×2"×¼"×5'-0"	No.	4
c	B95	Bolt, Machine, 5/8"x 1-1/2"		

Unit Description: 33KV I	OUBLE CIRCUIT STEEL C	ROSSARM CONSTRUCTION	ON, DOUBLE SUPPORT	WITH SHIELD WIRE
Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation:
	BREB	BREB	-y	DC-T2B



Unit Description: 33 KV DOUBLE CKT. STANDARD FOR NARROW PROFILE CONSTRUCTION (MORE THAN 30° ANGLE)

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	DC-T4 Page 1 of 2



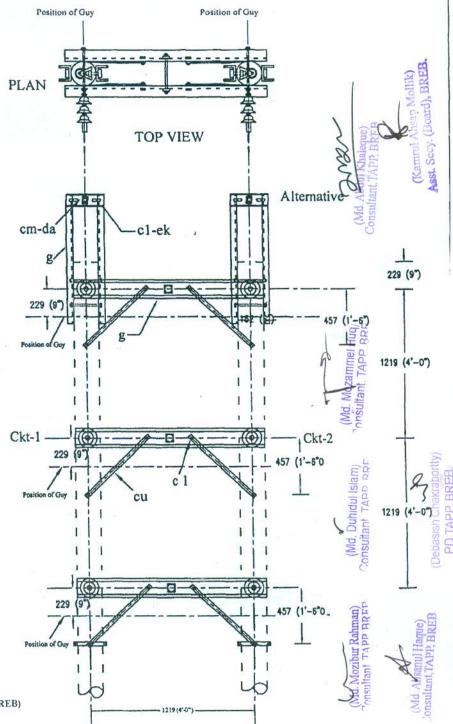
Unit Description: 33 KV DOUBLE CKT. STANDARD FOR NARROW PROFILE CONSTRUCTION (MORE THAN 30° ANGLE)

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	DC-T4 Page 2 of 2





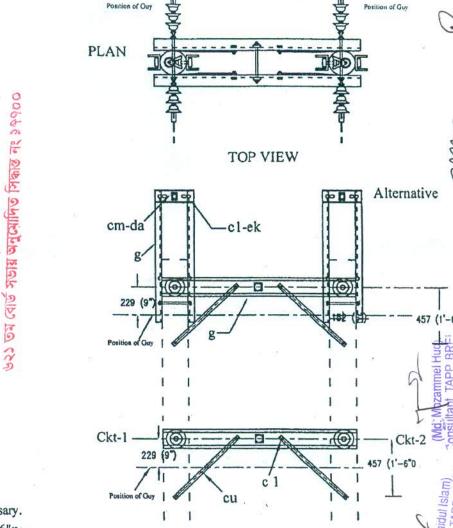
- D is the diameter of the pole, at the location of installation of clamps.
- Use stub pole for guying where necessary.
- 3. Brace hole at both end should be 11/16" φ
- 4. Hawk conductor can be used for 300' R.S.
- Ground wire to be installed on opposite quardent of pole from phase conductor.
  - Splice ground wire with shield wire if any.
- Normally Bolts will be used to fix the hardwares.
   If not possible use of G I Clamps (duly approved by BREB) shall be made.



ITEM	MAT. CODE	Qty.	MATERIAL	ITEM	MAT. CODE	Qty.	MATERIAL
c	B6/7/8	06	Bolt, Machine 5/8" x required length	n	B26/27/28	09	Bolt, Double Arming 5/8" x required length
d	B 46	04	Washer, 21/4" Square, Flat, 11/16" hole.	aa	B 53	07	Nut, eye, 5/8"
ek	B50	45	Lock Nut 5/8"φ	cm	C 2/3	01	Insulator, spool type, (1-3/4)"
k	Cl1	18	Insulator, Suspension, 34.5 KV	cu	B41/B41.1/B44	12	Brace, Steel/ Wood, 28" x 1/4"
g	X6	08	Crossarm, steel, 4" x 2" x 2" x 14' x 5'-0"	1	B132/133	06	Clamp deadend
-		2 sets	Galvanized steel clamp with nuts & bolts	С	B3	15	Bolt, Machine 1/2" x 11/2"
S	B73	02	Clevis, secondary swinging	bo	B55	01	Shackle, anchor
c	B95	02	Bolt, Machine, 5/8"x 1-1/2"				

Unit Description: 33 KV DOUBLE CKT. STANDARD FOR NARROW PROFILE CONSTRUCTION (SINGLE DEADEND) (USING GS CLAMP FOR BOTTOM BRACE FITTING)

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	. 6	DC-T7



229 (97)

1219 (4'-0"

1219 (4'-0

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#### Note:

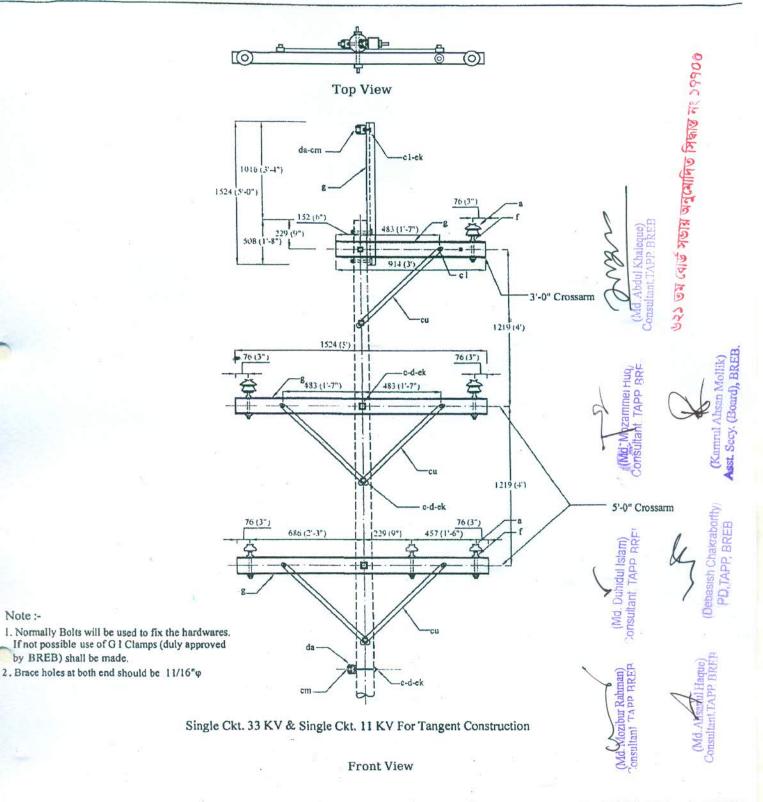
- 1. D is the diameter of the pole, at the location of installation of clamps.
- 2. Use stub pole for guying where necessary.
- 3. Brace hole at both end should be 11/16" φ
- 4. Hawk conductor can be used for 300' R.S
- Ground wire to be installed on opposite quardent of pole from phase conductor.
- 6. Splice ground wire with shield wire if any.
- 7. Use anchor shackle with each eye nut If necessary for angle.
- Normally Bolts will be used to fix the hardwares.
   If not possible use of G I Clamps (duly approved by BREB) shall be made.

TEM	MAT. CODE	Qty.	MATERIAL	ITEM	MAT. CODE	Qty.	MATERIAL
С	B7/8	06	Bolt, Machine 5/8" x required length	n	B26/B27/B28	09	Bolt, Double Arming 5/8" x required length
d	B46	04	Washer, 21/4" Square, Flat, 11/16" hole.	aa	B53	14	Nut, eye, 5/8"
ek	B50	45	Lock Nut	cm	C3	02	Insulator, spool type, (1-3/4)"
k	C11	36	Insulator, Suspension, 34.5 KV	cu	B41/41.1/44	12	Brace, Steel/ Wood, 28" x 1/4"
g	X6	08	Crossarm, steel, 4" x 2" x 2" x 1/4' x 5'-0"	bn	B85	04	Clamp, loop deadend
-		2 sets	Galvanized steel clamp with nuts & bolts	S	B73	18	Clevis, secondary swinging
1	B132/133	12	Clamp, deadend	С	В3	02	Bolt, Machine 1/2" x 11/2"
bo	B55	02	Shackle, anchor	C	B95	02	Bolt, Machine, 5/8" x 11/2"

### BANGLADESH RURAL ELECTRIFICATION BOARD

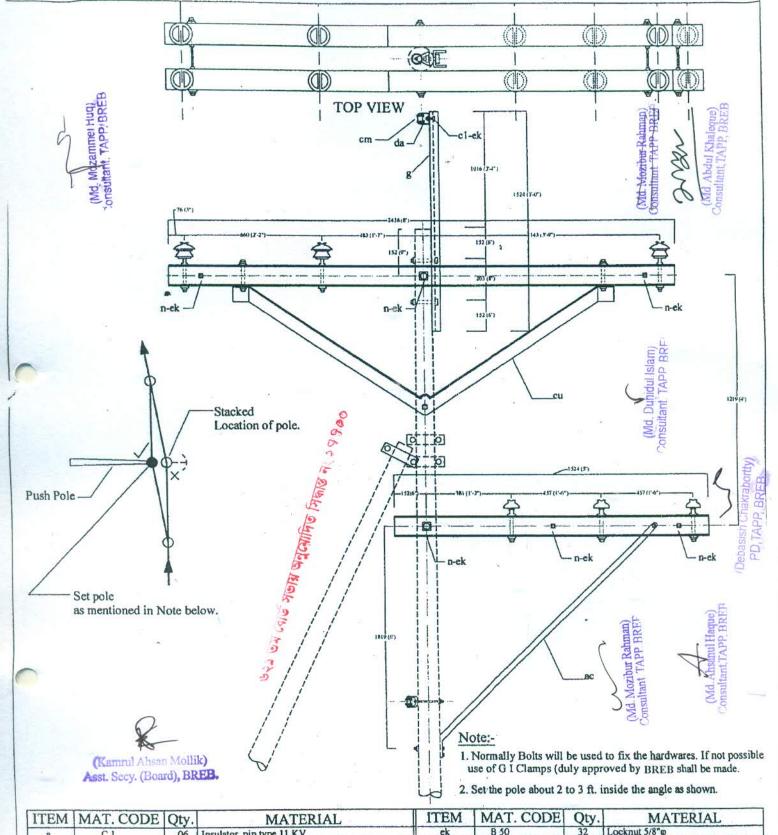
Unit Description: 33 KV DOUBLE CKT. STANDARD FOR NARROW PROFILE CONSTRUCTION (DOUBLE DEADEND) (USING GS CLAMP FOR BOTTOM BRACE FITTING)

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	DC-T8



ITEM	MAT. CODE	Qty.	MATERIAL	ITEM	MAT. CODE	Qty.	MATERIAL
а	C-5	03	Insulator, Pin type 33 Kv	da	B 72	02	Bracket, secondary
a	C-1	03	Insulator, Pin type 11 Kv	cm	C 3/2	02	Insulator spool type (11/4")
C	B 5/6/7	09	Bolt, m/c, 5/8" x required length	cu	B41/B41.1/B44	05	Brace, Steel/ Wood, 28" x 1/4"
f	BI	03	Pin, Crossarm, steei, 5/8" x 10%"	ek	B 50	15	Lock nut 5/8"φ
f	B 122	03	Pin, Crossarm	C.	В3	06	Bolt, Machine 1/2" x 1½"
g	X-5	01	Crossarm, steel channel 4" x 2" x 2" x 1/4" x 3'-0"		B 46	08	Washer, 21/4" Square, Flat, 11/16" holes
g	X-6	03	Crossarm, steel channel 4" x 2" x 2" x 1/2" x 5'-0"			25 cm (2.5 h) 2.	

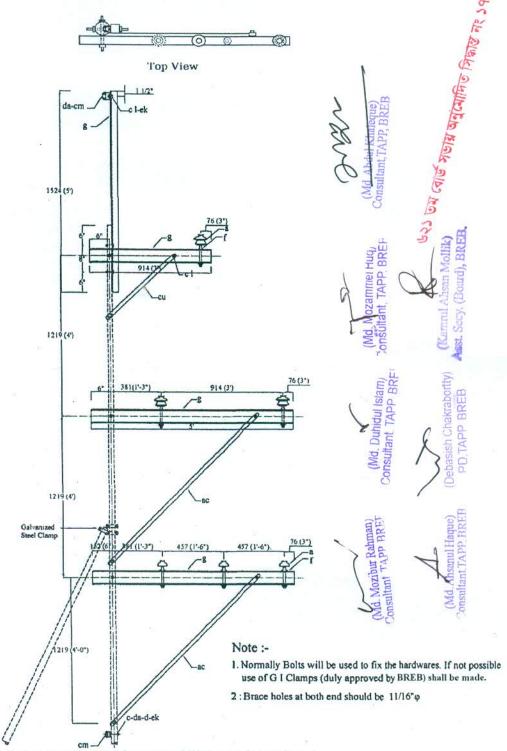
	BANGLADESH R	URAL ELECTRIFIC	CATION BOARD	
Unit Description: 33 H	KV & 11 KV MIXED CI	RCUIT, STEEL CROS	SSARM CONSTRUCT	TION- TANGENT
Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
		BREB Board	6	MC-1



ITEM	MAT. CODE	Qty.	MATERIAL	ITEM	MAT. CODE	Qty.	MATERIAL
а	C1	06	Insulator, pin type 11 KV	ek	B 50	32	Locknut 5/8"p
f	B1		Pin, Crossarm, 11 kv, steel	cm	C 3/2	02	Insulator, spool 13/4" or 3" dia groove
a	C 5	06	Insulator, pin type 33 KV	da	B 72	02	Bracket, secondary
d	B 46	05	Washer 21/4" Square, Flat, 11/16" o Holes	n	B 26/27/28	06	Bolt, double arming 5/8" a required length
g	X 7	02	Crossarm, steel channel 4" x 2" x 2" x 1/4" x 8'-0"	cu	B42/B42.1/B45	02	Brace, Steel/ Wood, 60" Span
g	X 6	03	Crossarm, steel channel 4" x 2" x 2" x 1/4" x 5'-0"	ac	B 43	02	Brace, steel side arm
f	B 122	06	Pin, Crossarm, 33 kv, steel	c	B3	03	Bolt, Machine 1/2"x 11/2"
c	B95	01	Bolt, Machine, 5/8"x 1-1/2"		Mark Market Market		

Unit Description: 33 KV & 11 KV MIXED & DOUBLE CIRCUIT STANDARD FOR ANGLE LOCATION (UPTO 10°) WHERE PUSH POLE IS TO BE USED IN PLACE OF GUY.

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	MC-1A
Revision Date: July	1980, June 1981, Au	gust 1989, July 1995	5, August 2013,	February 2020



Single Ckt. 33 KV with upto Hawk conductor & Single Ckt. 11 KV For Angle Location

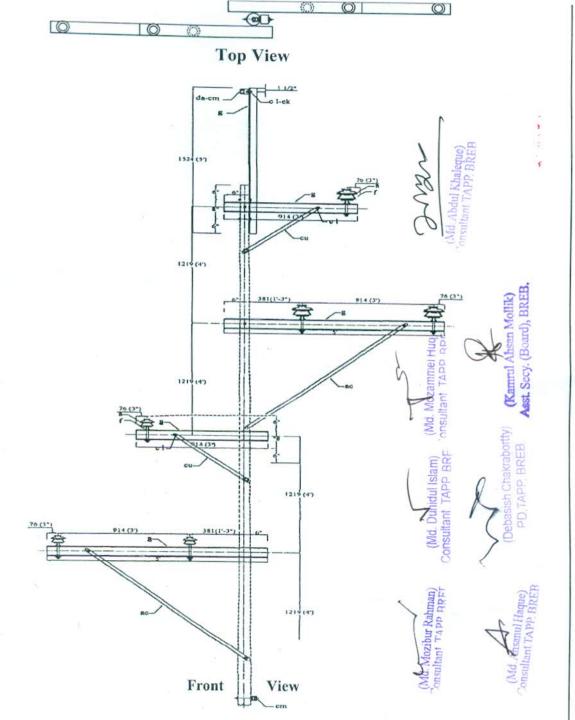
### FRONT VIEW

ITEM	MAT. CODE	Qty.	MATERIAL	ITEM	MAT. CODE	Qty.	MATERIAL
а	C-5	06	Insulator, Pin type 33 Kv	cm	C 3/2	02	Insulator spool type (1¾")
a	CI	06	Insulator, Pin type 11 Kv	cu	B41/ B41,1/ B44	02	Brace, Steel/Wood, 28" x 1/4"
С	B 5/6/7	08	Bolt, m/c, 5/8" x required length	ac	B43/B43.1/B43.2	04	Brace, steel, side arm, 7'/60"/25"
f	B1	06	Pin, Crossarm, steel, 5/8" x 10 <sup>1</sup> / <sub>4</sub> "	ek	B 50	41	Lock nut 5/8"
f	B 122	06	Pin, Crossarm	cl	B 95	07	Bolt, Machine 5/8" x 11/2"
g	X 5	02	Crossarm, steel channel 4" x 2" x 2" x 1/4" x 3'-0"	d	B 46/118	08/	Washer, 21/4" Square,
g	X 6	05	Crossarm, steel channel 4" x 2" x 2" x 1/4" x 5'-0"	da	B 72	02	Bracket, secondary
				c	В3	07	Bolt, m/c, 1/2"x 11/2"

### BANGLADESH RURAL ELECTRIFICATION BOARD

## Unit Description: 33 KV & 11 KV MIXED CIRCUIT, STEEL CROSSARM CONSTRUCTION, UPTO 10° ANGLE

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	MC-2

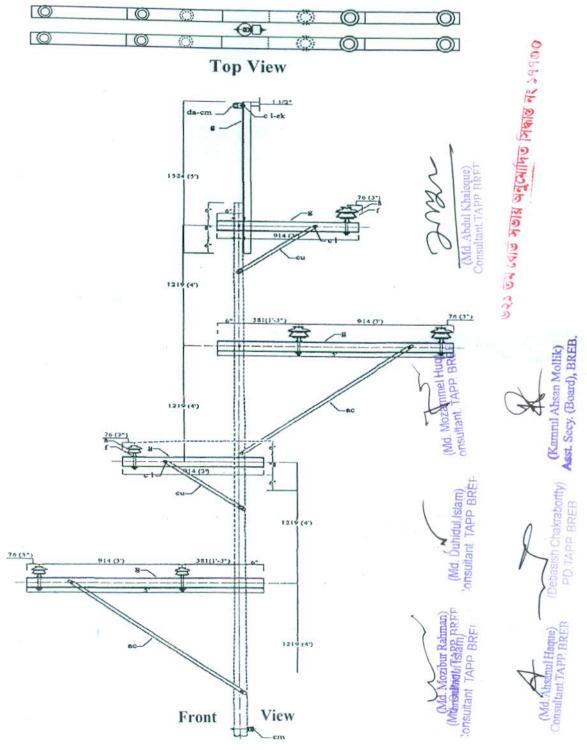


Item Code	Item No.	Material	Unit	Qty
a	C5	Insulator, Pin Type, 34.5 KV	No.	3
f	B122	Pin, Crossarm, 17"	No.	3
a	C1	Insulator, Pin Type, 11 KV	No.	3
f	B1	Pin, Crossarm, 5/8"×103/4"	No.	3
cu	B42.1/42.2	Brace, Steel 60"/25" Span	No.	4
С	B6/7/8	Bolt Machine, 5/8"× required length	No.	4
d	B46	Washer, Square, 21/4"×21/4", as required	No.	-
С	B3	Bolt Machine, 1/2"× 11/2"	No.	5
С	B4/4.1/4.2/4.3	Bolt Machine, 1/2"× Req Length	No.	4
da	B72	Bracket, Secondary	No.	1
bs	B33/34/35	Bolt, Single Upset, 5/8"× required length	No.	1
cm	C2/C3	Insulator, Spool, 1¾" grove dia	No.	2
ek	B50/138	Lock Nut, 5/8" dia, As required	No.	-
ek		Lock Nut, 1/2" dia	No.	-
g	X5	Crossarm, Steel 4"×2"×2"×1/4"×3'-0"	No.	2
g	X6	Crossarm, Steel 4"×2"×2"×¼"×5'-0"	No.	2
c	B95	Bolt, Machine, 5/8"x 1-1/2"	No.	1

Unit Description: 33 KV & 11 KV Mixed Circuit, Single Support

Date of Origin Reviewed by Approved by Revision No. Unit Designation:

July 1979 BREB BREB - MC-2A



Item Code	Item No.	Material	Unit	Qty
a	C5	Insulator, Pin Type, 34.5 KV	No.	6
f	B122	Crossarm Pin, 17"	No.	6
a	C1	Insulator, Pin Type, 11 KV	No.	6
f	B1	Pin, Crossarm, 5/8"×103/4"	No.	6
cu	B42.1/42.2	Brace, Steel 60"/25" Span	No.	8
С	B6/7/8	Bolt Machine, 5/8"× required length	No.	4
d	B46	Washer, Square, 21/4" ×21/4" as required	No.	-
С	B3	Bolt Machine, 1/2"× 1½"	No.	9
С	B4/4.1/4.2/4.3	Bolt Machine, 1/2"× Req Length	No.	4
da	B72	Bracket, Secondary	No.	1
bs	B33/34/35	Bolt, Single Upset, 5/8"× required length	No.	1
cm	C2/C3	Insulator, Spool, 1¾" grove dia	No.	1
ek	B50/138	Lock Nut, 5/8" dia, as required	No.	-
ek		Lock Nut, 1/2" dia, as required	No.	_
g	X5	Crossarm, Steel 4"×2"×2"×1/4"×3'-0"	No.	4
g	X6	Crossarm, Steel 4"×2"×2"×1/4"×5'-0"	No.	4
c	B95	Bolt, Machine, 5/8"x 1-1/2"	No.	1
		ADESH RURAL ELECTRIFICATION BOARD tion: 33 KV & 11 KV Mixed Circuit, Double Supp		

Approved by BREB

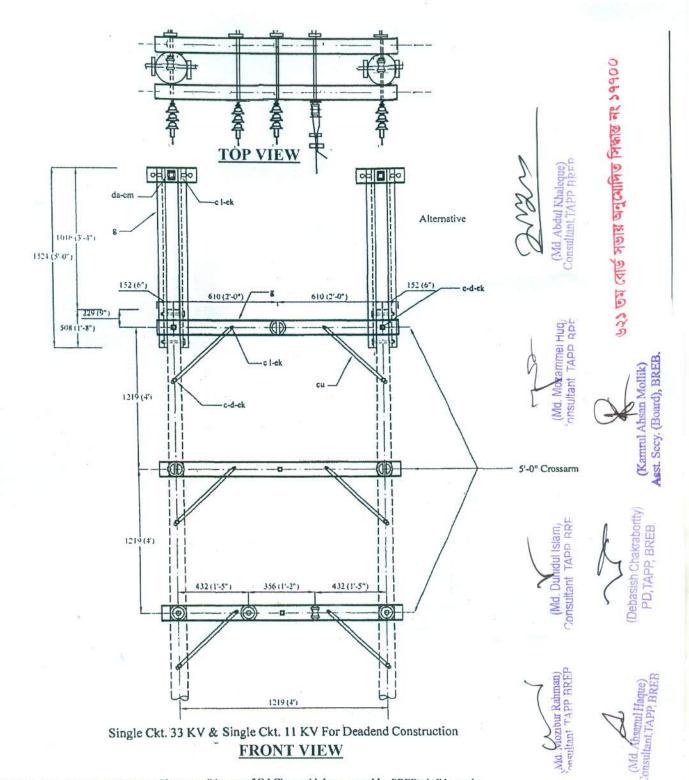
Revision No.

Unit Designation:

Date of Origin

July 1979

Reviewed by BREB



Note:-

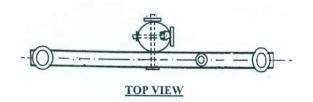
- 1. Normally Bolts will be used to fix the hardwares. If not possible use of G I Clamps (duly approved by BREB) shall be made.
- 2: Brace holes at both end should be 11/16" φ

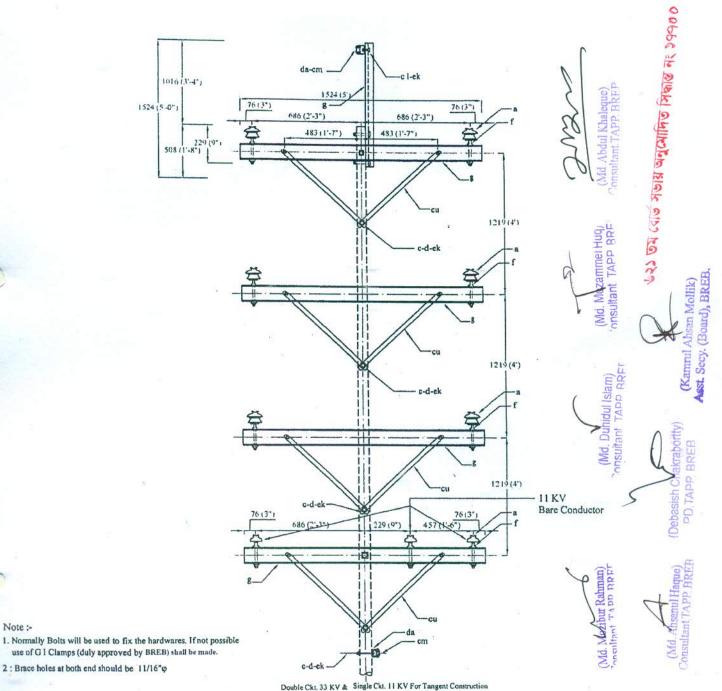
ITEM	MAT. CODE	Qty.	MATERIAL	ITEM	MAT. CODE	Qty.	MATERIAL
L	C 10	06	Insulator, Suspension	1	B 81/132/133	06	Clamp, deadend
k	CII	09	Insulator, Suspension 10"	n	B26/B27/B28	10	Bolt, Double arming, 5/8" x Required lengt
C	B3	15	Bolt, m/c, 1/2" x 1½"	S	B 73	03	Clevis, Secondary, swinging
c	B 6/7/8	08	Bolt, m/c, 5/8"φ x req'd length	ga .	B 53	07	Nut, eye, 5/8*φ
d	B 46/118	08	Washer, square 2 1/4"	cm	C 3/2	03	Spool Insulator, 1-1/4" 3" dia groove
8	X 6	10	Crossarm, steel 4" x 2" x 2" x 1/4" x 5'-0"	cu	B41/ B41.1/ B44	12	Brace, Steel/ Wood, 28" x 1/4"
ek	B 50/138	51	Locknuts, 5/8"φ	bn	B 85	06	Clamp, loop deadend
С	B95	02	Bolt, Machine, 5/8"x 1-1/2"	-		01	Plate, arm
			Maria es				

## BANGLADESH RURAL ELECTRIFICATION BOARD

Unit Description: 33 KV & 11 KV MIXED CIRCUIT, STEEL CROSSARM CONSTRUCTION SINGLE DEADEND WITH H-POLE

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	MC-3





# FRONT VIEW

ITEM	MAT. CODE	Qty.	MATERIAL	ITEM	MAT. CODE	Qty.	MATERIAL
a	C 5	06	Insulator, Pin type 33 Kv	da	B 72	01	Bracket, secondary
a	CI	3	Insulator, Pin type 11 Kv	cm	C 3/2	02	Insulator spool type (11/4")
С	B 6/7/8	11	Bolt, m/c, 5/8" x required length	cu	B41/41.1/B44	08	Brace, Steel/Wood, 28" x 1/4"
d	B 46	11	Washer, 21/4" Square, Flat, 11/16" holes	ek	B 50	20	Lock nut 5/8"φ
f	B 122	06	Pin, Crossarm, 17"	С	B95	01	Bolt, Machine, 5/8"x 11/2"
f	B 1	03	Pin, Crossarm, 10-3/4"	C	B3	09	Bolt, Machine 1/2"x 11/2"
g	X 6	05	Crossarm, steel channel 4" x 2" x 2" x 1/4" x 5'-0"	bs	B33/34/35	01	Bolt, Single Upset, 5/8"x req'd length

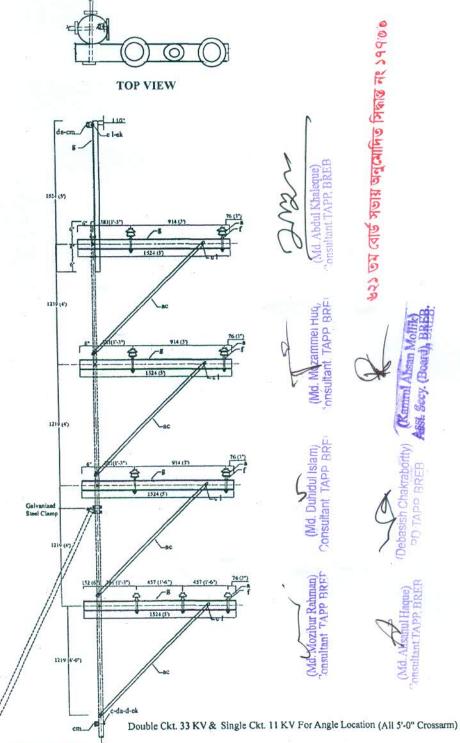
## BANGLADESH RURAL ELECTRIFICATION BOARD

Unit Description: 33 KV & 11 KV MIXED CIRCUIT, STEEL CROSSARM CONSTRUCTION-TANGENT

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	MC-4

Revision Date: July 1980, June 1981, August 1989, July 1995, August 2013, February 2020

Note:



Note:

FRONT VIEW

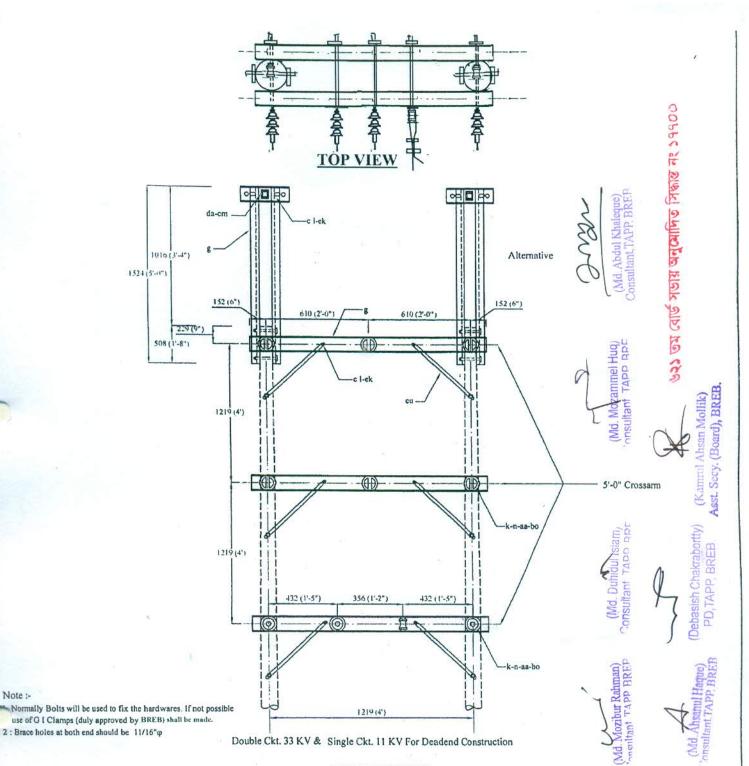
TEM	MAT. CODE	Otv.	MATERIAL	ITEM	MAT. CODE	Qty.	MATERIAL
8	C-5	06	Insulator, Pin type 33 Kv	cm	C 3/2	02	Insulator spool type (1¼")
a	CI	03	Insulator, Pin type 11 Kv	ac	B43/ B43.1/ B43.2	04	Brace, steel, side arm, 7' / 60" /25"
C	B 5/6/7	11	Bolt, m/c, 5/8" x required length	ek	B 50	16	Lock nut 5/8"φ
f	B1	03	Pin, Crossarm, steel, 5/8" x 103/4"	cl	В3	0.5	Bolt, Machine 1/2"x 11/2"
f	B 122	06	Pin. Crossarm , 17"	d	B 46/118	11	Washer, 21/4" Square,
g	X-6	05	Crossarm, steel channel 4" x 2" x 2" x 1/4" x 5'-0"	da	B 72	02	Bracket, secondary
c	B95	01	Bolt, Machine, 5/8"x 1-1/2"				

# BANGLADESH RURAL ELECTRIFICATION BOARD

Unit Description: 33 KV & 11 KV MIXED CIRCUIT, STEEL CROSSARM CONSTRUCTION- TANGENT

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	MC-5

Normally Bolts will be used to fix the hardwares. If not possible use of G I Clamps (duly approved by BREB) shall be made.



### **FRONT VIEW**

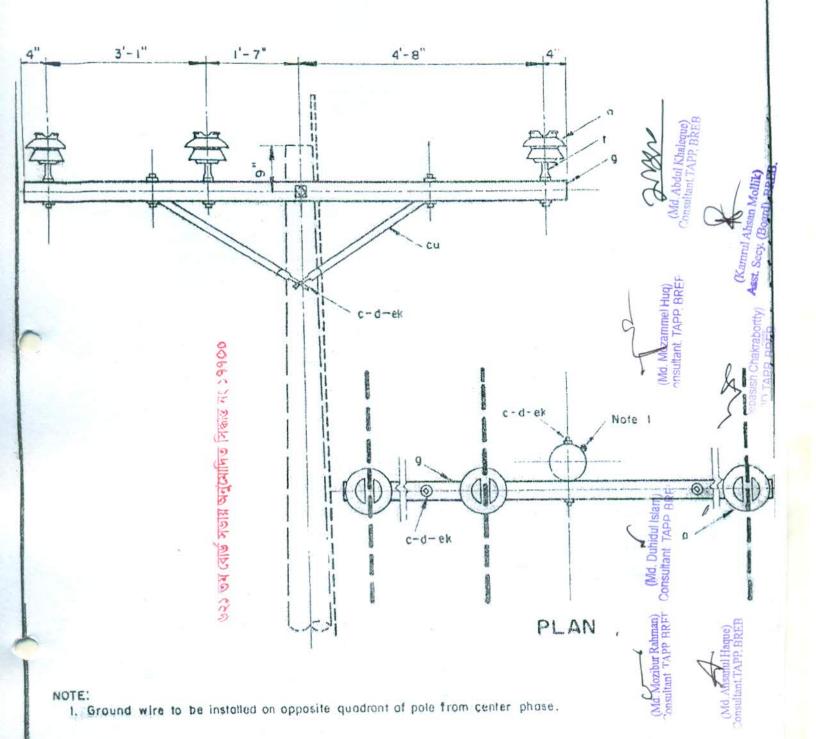
ITEM	MAT. CODE	Qty.	MATERIAL	ITEM	MAT. CODE	Qty.	MATERIAL
k	C 10	06	Insulator, Suspension	I.	B 81/132/133		Clamp, deadend
k	C 11	18	Insulator, Suspension 10"	n	B26/27/28	10	Bolt, D/A, 5/8"xRequired Lengt
cl	В3	15	Bolt, m/c, 1/2"x 11/2"	aa	B 53	10	Nut, eye, 5/8"φ
C	B 6/7/8	08	Bolt, m/c, 5/8"φ x req'd length	cm	C 3/2	02	Spool Insulator, 1-3" 3" dia groove
g	X-6	08	Crossarm, steel 4" x 2" x 2" x 1/4" x 5'-0"	cu	B 41/B41.1/B44	12	Brace, Steel 28" / Wood
ek	B 50/138	51	Locknuts, 5/8"φ	S	B 72	02	Clevis, secondary swinging
•	B 85	04	Clamp, loop, deadend	•	-	01	Plate, arm
c	B95	03	Bolt, Machine, 5/8"x 1-1/2"				

# BANGLADESH RURAL ELECTRIFICATION BOARD

Unit Description: 33 KV & 11 KV MIXED CIRCUIT, STEEL CROSSARM CONSTRUCTION— DEADEND

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	MC-6

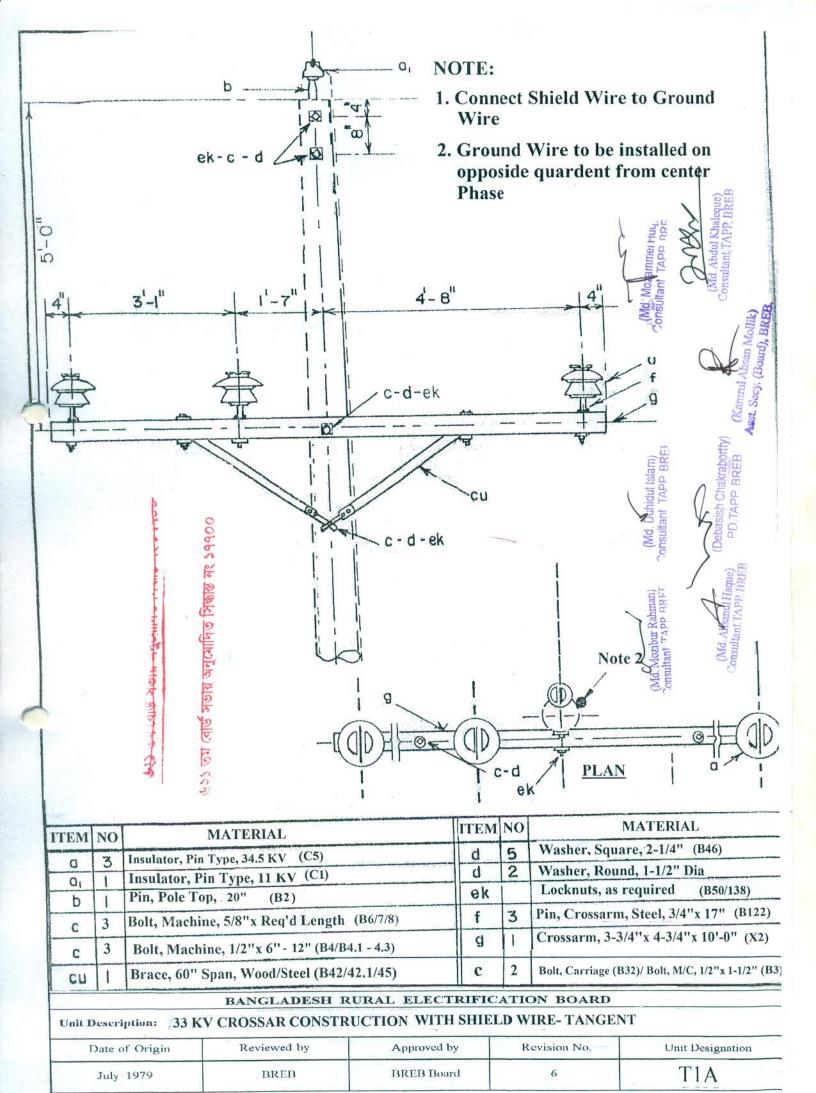
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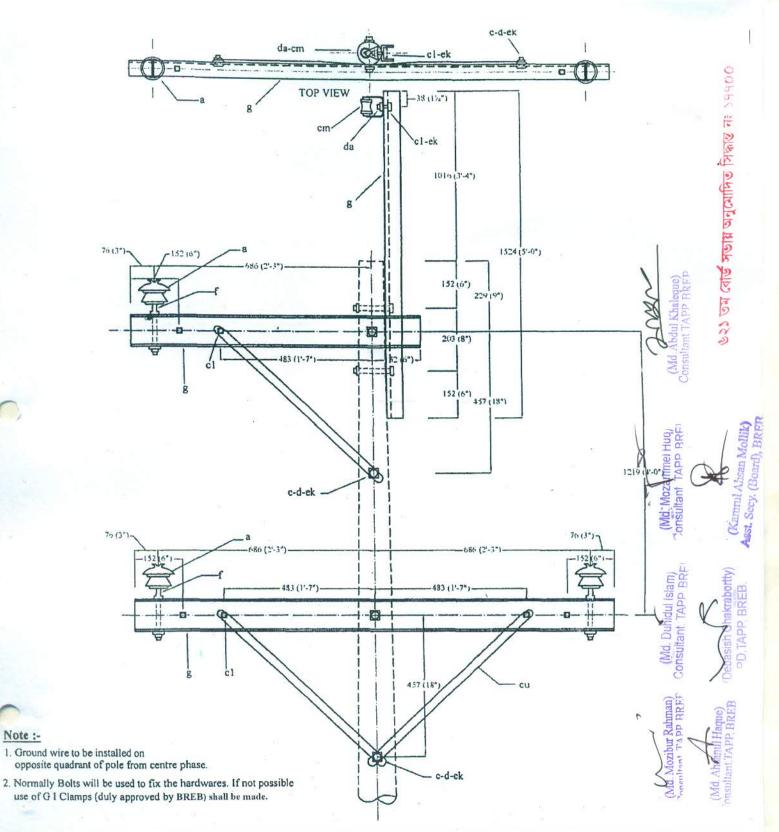


TEM	NO.	MATERIAL	CODE	ITEM	NO.	MATERIAL	CODE
0	3	Insulator, pin type, 34.5KV	C5	d	3	Washer, square, 2 1/4"	B46
С		Bolt, M/C, 5/8" x reg'd length	B6/7/8	d	2	Washer, round 13/8" dia. 9/16" hole	
C	2	Bolt, machine, 1/2"x 6" - 12"	B4/B4.1 - 4.3	ek	The second lines in the second	Locknuts, os reg'd	B50/138
cu		Brace, 60" span, wood/Steel	B42/B42.1/B45	f	3	Pin, crossorm, steel 3/4" x 17"	B122
			A STATE OF THE PARTY OF THE PAR	g	1	Crossurm, 3 3/4"x 4 3/4"x 10'-0"	X2

Unit Description:	33 KV CROSSARM	CONSTRUCTION,	<b>TANGENT</b>
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Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	T1

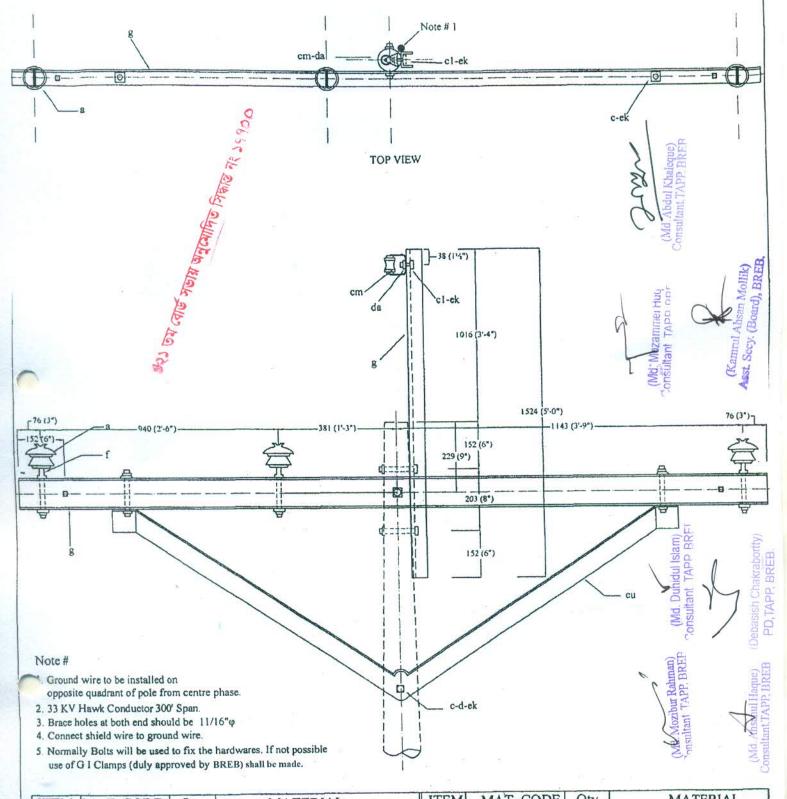




ITEM	MAT. CODE	Qty.	MATERIAL	ITEM	MAT. CODE	Qty.	MATERIAL
a	C 5	03	Insulator, Pin type 34.5 Kv	d	B 46	06	Washer, square, 2-1/4"
С	B 6/7/8	06	Bolt, m/c, 5/8" x req'd, length	ek	B 50/138	10	Locknuts, as required'5/8" p hole
cl	B3	04	Bolt, Machine, 1/2"x 11/2"	f	B 122	03	Pin, xarm, steel 3/4"x17"
g	X-5	01	Crossarm, steel, 4" x 2" x 2" x 1/4" x 3'-0"	cu	B41/B41.1/B44	_03	Brace, Steel/ Wood, 28" x 1/4"
g	X-6	02	Crossarm, steel 4" x 2" x 2" x 1/4" x 5'-0"	da	B 72	01	Bracket, secondary
cm	C 2/3	01	Insulator, Spool				
N.			1 1 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		3		the state of the s

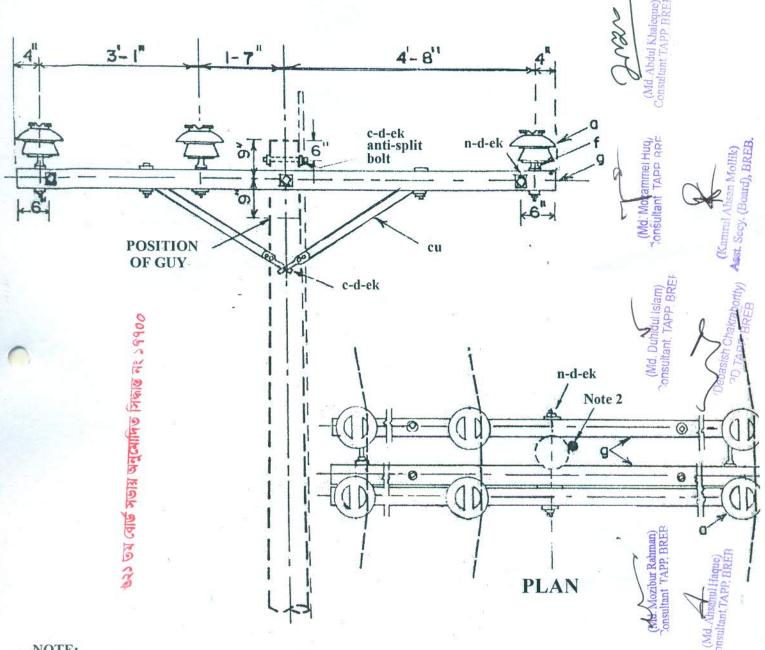
## Unit Description: 33 KV STEEL CROSSARM CONSTRUCTION— TANGENT

Reviewed by	Approved by	Revision No.	Unit Designation T1B	
BREB	BREB Board	6		



ITEM	MAT. CODE	Otv.	MATERIAL	ITEM	MAT. CODE	Qty.	MATERIAL
B	C5	3	Insulator, Pin type 34.5 KV	d	B 46	4	Washer, square, 2-1/4"
-	B 5/6/7/8	6	Bolt, m/c, 5/8" x req'd. length	ek	B 50/138	7	Locknuts, as required
cu	B42/42.1/45	1	Brace, Steel/ Wood, 60" Span	f	B 122	3	Pin, xann, steel 3/4"x17"
R	V7		Crossarm, steel 4" x 2" x 2" x 1/4" x 8'-0"	C	B3		Bolt, Machine, 1"x 1-1/2"
g g	X 6	<del></del>	Crossarm, steel 4" x 2" x 2" x ¼" x 5'-0"	da	B 72	1	Bracket, Secondary
cm	C 2/C3	i	Insulator, Spool	c	B95	1	Bolt, Machine, 5/8"x 1-1/2
Name and Address of the Owner, where							

	BANGLADESH R	URAL ELECTRIFIC	CATION BOARD		
Unit Description: 33 KV STEEL CROSSARM CONSTRUCTION— TANGENT					
Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation	
July 1979	BREB	BREB Board	6	T1C	



NOTE:

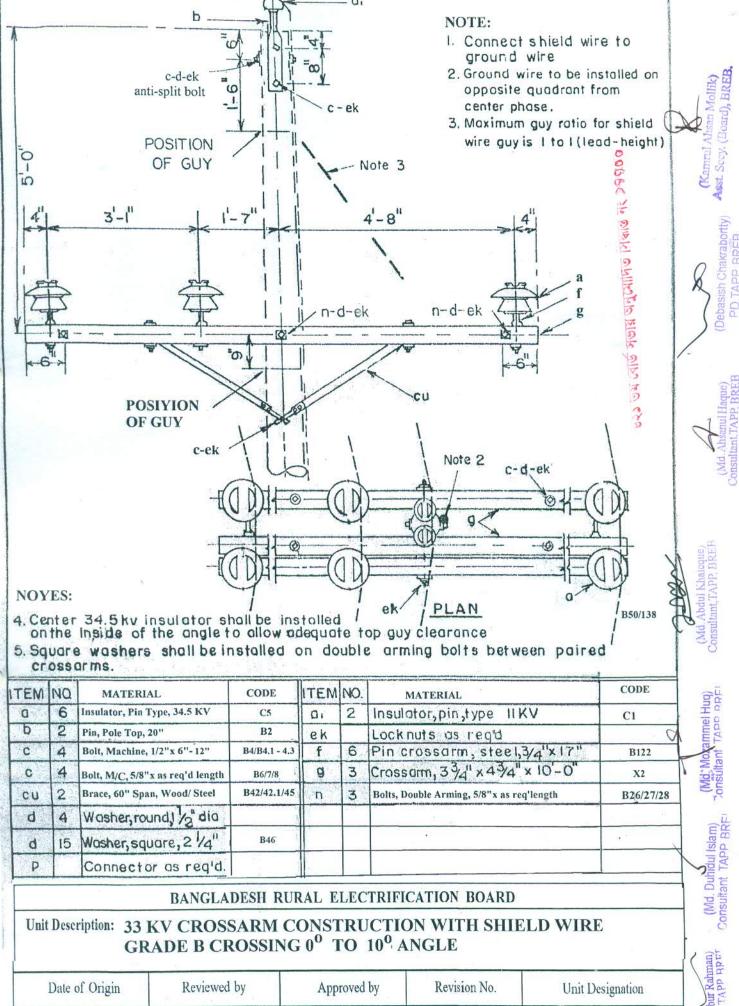
- 1. Square washers shall be installed on double arming bolts between paire crossarms,
- 2. Ground wire to be installed on opposite quadrant from center phase.

TEM	NO.	MATERIAL	CODE	ITEM	NO	MATERIAL	CODE
0	6	Insulator pin type 34.5 KV	C5	e/k		Lock nuts, as regid	B50
C		Bolt, machine, 1/2" x 6" - 12"	B4/B4.1-4.3	f	6	Pin crossorm, steet, 3/4"x17"	B122
cu		Brace, 60" span, wood /Steel	B42/B4.1	g	3	Crossarm, 3 34"x4 3/4"x10'-0"	X2
d	4	Washer, round, 1 1/2" dia		n	3	Bolt, double arming, 5/8"	B26/27/2
d	15	Washer, square, 214"	B46	С	2	Bolt, M/C, 5/8"x regd length	B6/7/8

## BANGLADESH RURAL ELECTRIFICATION BOARD

33 KV CROSSARM CONSTRUCTION GRADE-B CROSSING AND  $0^0$  TO  $10^0$  ANGLE Unit Description:

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation  T2	
July 1979	BREB	BREB Board	6		



Md. Mozibur Rahu

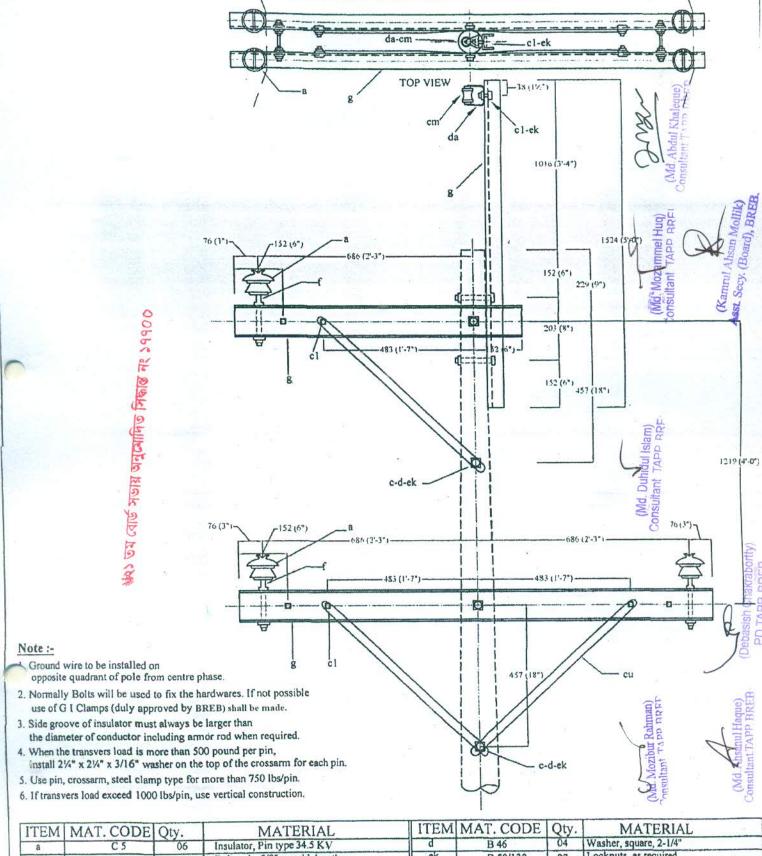
T2A

6

BREB Board

July 1979

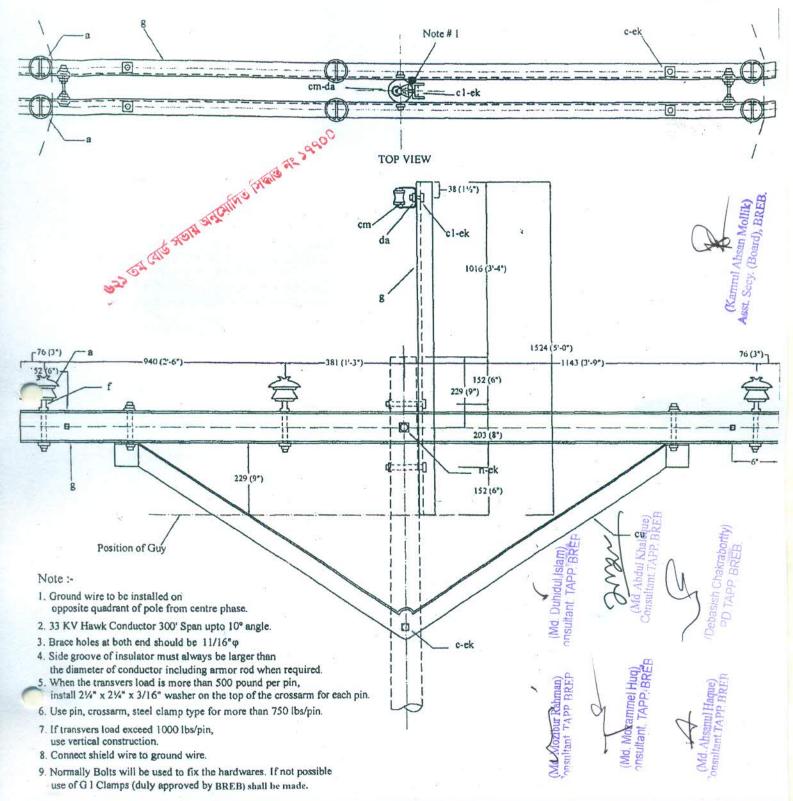
BREB



ITEM	MAT. CODE	Otv.	MATERIAL	ITEM	MAT. CODE	Qty.	MATERIAL	
8	C 5	06	Insulator, Pin type 34.5 KV	d	B 46	04	Washer, square, 2-1/4"	
	B 6/7/8	04	Bolt, m/c, 5/8" x reg'd, length	ek	B 50/138	27	Locknuts, as required	
	B3	07	Bolt, Machine, 1/2"x 1½"	f	B 122		Pin, xarm, steel 3/4"x17"	
cu	B41/B41.1/B44	06	Brace, steel / Wood, 20" x 1/4",	n	B26/B27/B28	.05	Bolt, double arming	
2	X 5	02	Crossarm, steel 4" x 2" x 2" x 1/4" x 3'-0"	cm	C 2/3	01	Insulator, Spool	
g	X 6	03	Crossarm, steel 4" x 2" x 2" x 1/4" x 5'-0"	da	B 72	01	Bracket, Secondary	
C	B.95	01	Bolt, Machine, 5/8" x 1½"	The second second	Production of the second	1		

Unit Description: 33 KV STEEL CROSSARM CONSTRUCTION 0° TO 10° ANGLE MAXIMUM TRANSVERSE LOADING - 1000 lb/pin

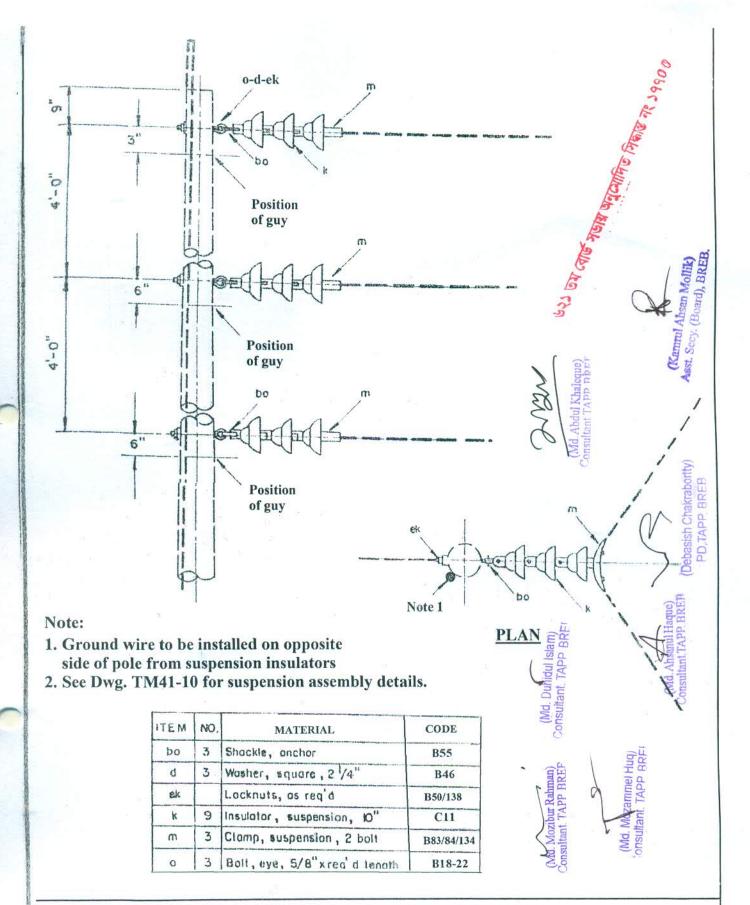
6	T2B
	6



ITEM	MAT. CODE	Qty.	MATERIAL	ITEM	MAT. CODE	Qty.	MATERIAL
a	C5	6	Insulator, Pin type 34.5 KV	d	B 46	3	Washer, square, 2-1/4"
c	B 6/7/8	3	Bolt, m/c, 5/8" x req'd. length	ek	B 50/138	18	Locknuts, as required
cu	B42/B42.1/B45	2	Brace, steel / Wood, 60" span,	f	B 122	6	Pin, xarm, steel 3/4"x17"
B	X7	2	Crossarm, steel 4" x 2" x 2" x 1/4" x 8'-0"	C.	B4/4.1/4.2.4.1	.5	Bolt, Machine, 1/2"x6" - 12"
g	X 6	1	Crossarm, steel 4" x 2" x 2" x 1/4" x 5'-0"	da	B 72	1	Bracket, Secondary
n	B26/B27/B28	3	Bolt, double, arming	cm	C 2/3	1	Insulator, Spool
c	В3	1	Bolt, Machine, 1/2"x 1-1/2"	c	B 95	1	Bolt, Machine, 5/8" x 1-1/2"
		-					THE RESIDENCE OF THE PROPERTY

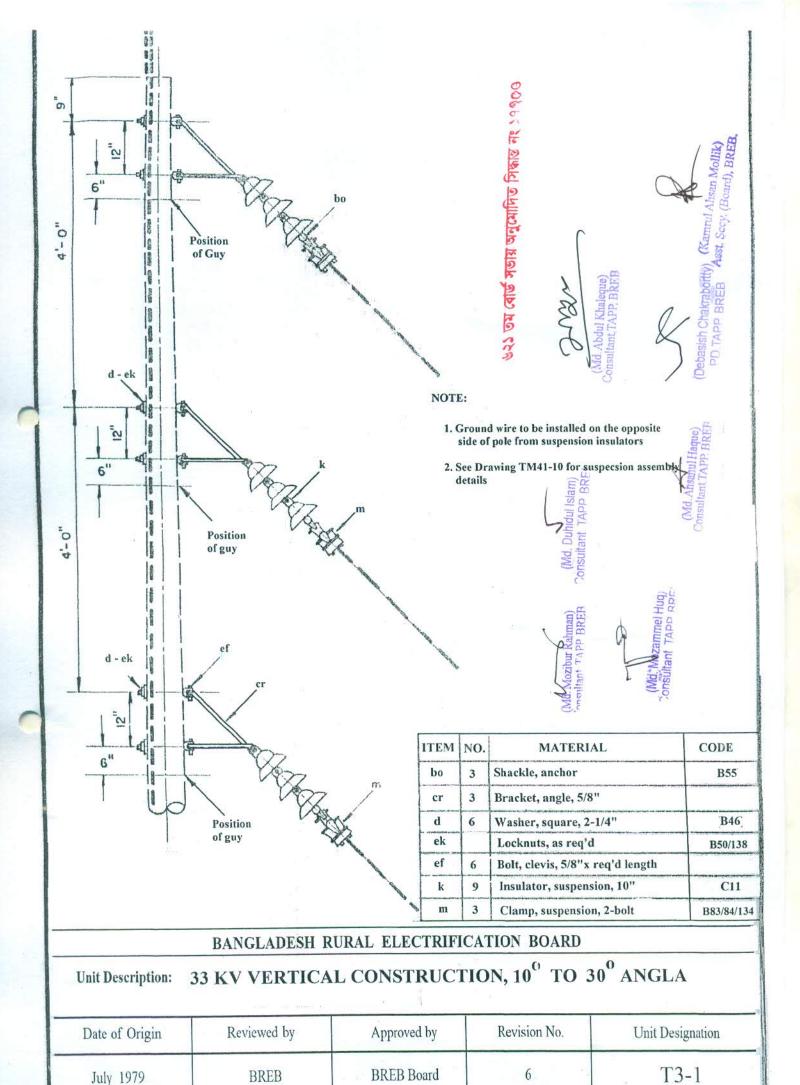
# Unit Description: 33 KV STEEL CROSSARM CONSTRUCTION 0° TO 10° ANGLE

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	T2C

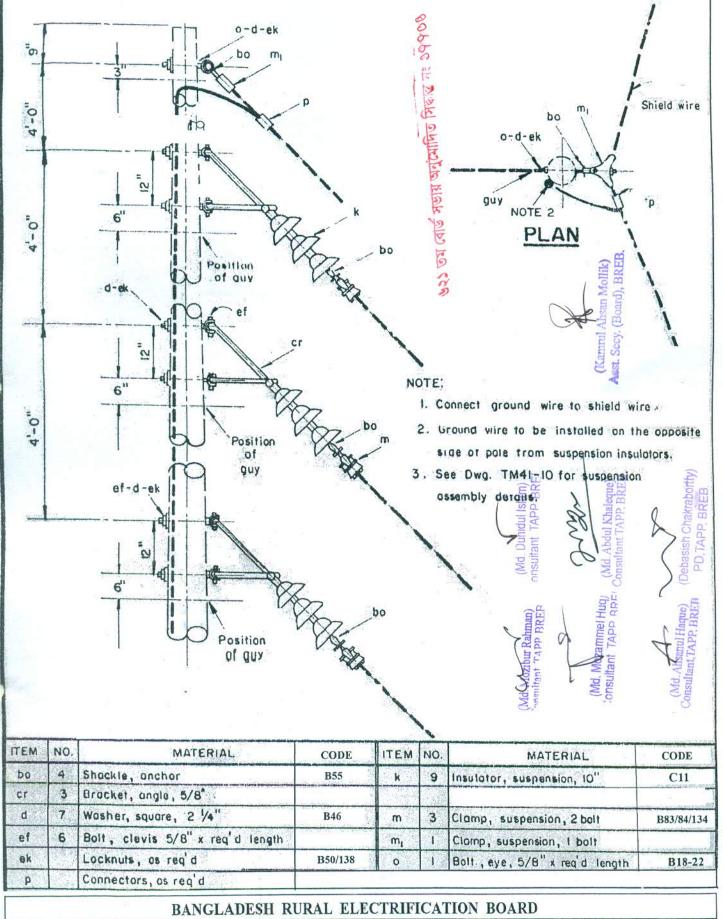


Unit Description: 33 KV VERTICAL CONSTRUCTION, 30° TO 50° ANGLA

viewed by	Approved by	Revision No.	Unit Designation
BREB	BREB Board	6	Т3
		11	

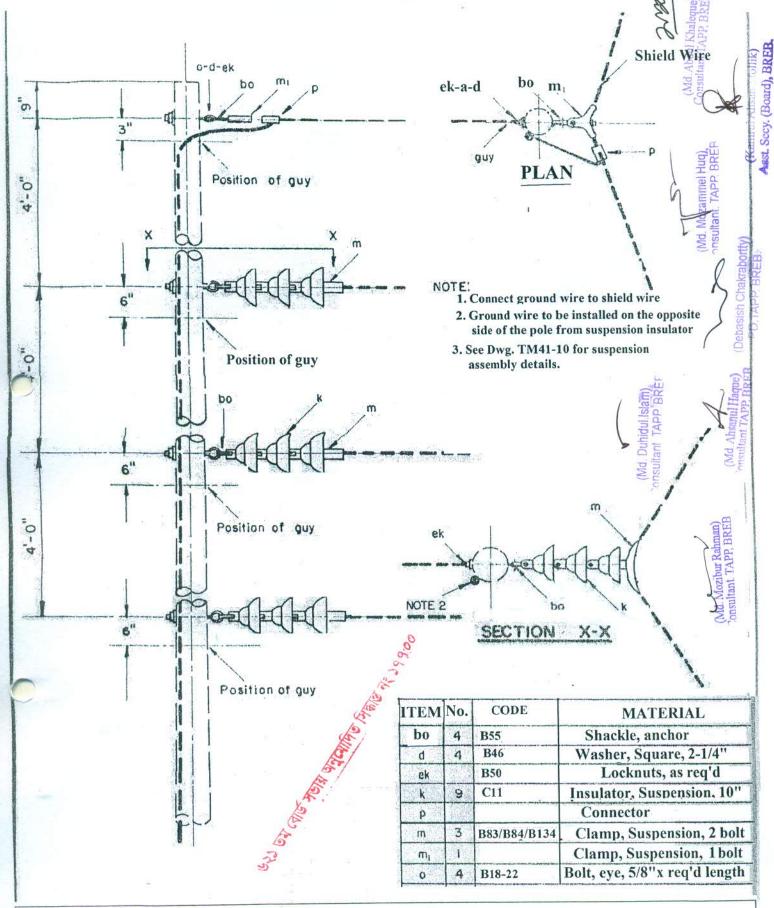


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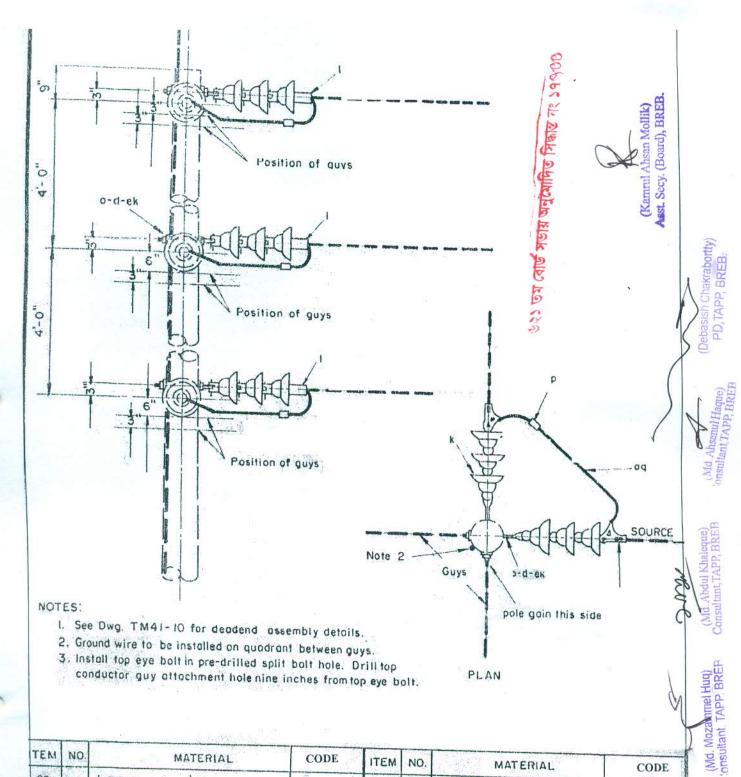
# Unit Description: 33 KV VERTICAL CONSTRUCTION WITH SHIELD WIRE 10 TO 30 ANGLE Date of Origin Reviewed by Approved by Revision No. Unit Designation

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation	
July 1979	BREB	BREB Board	6	T3-1A	
· · D · I I 1000	I 1001 Assessed 100	0 I.J. 1005 Avenut 20	112 F.1 2020	TB	



# Unit Description: 33 KV VERTICAL CONSTRUCTION WITH SHIELD WIRE 30° TO 50° ANGLE

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	T3A



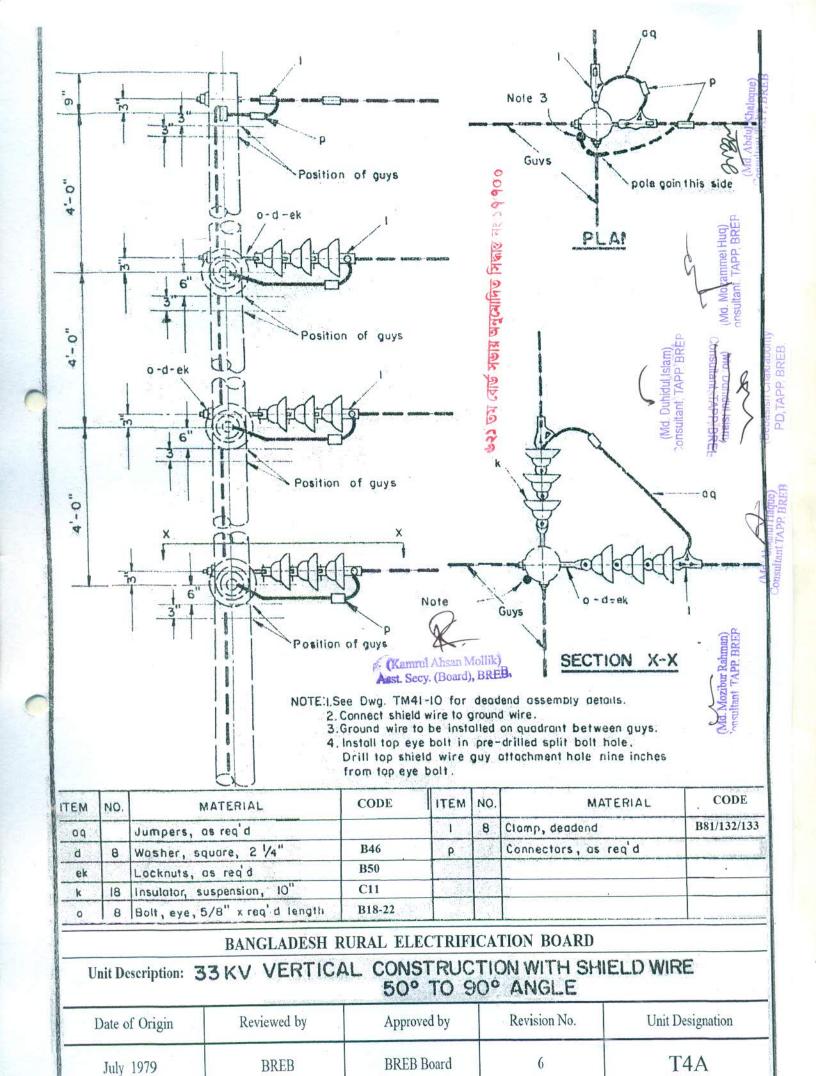
rem	NO.	MATERIAL	CODE	ITEM	NO.	MATERIAL	CODE
aq		Jumpers, as req'd			6	Clamp, deadend	2,000
d	6	Washer, square, 2 1/4"	B46	0	100 A C 100 A C 100 A	Connectors, as reg'd	B81/132/133
ek		Locknuts, os reg'd	B50	1		connectors, as requ	- A
k	18	Insulator, suspension, 10"	C11			PARTIES TO THE PARTIE	100
0	6	Bolt, eye, 5/8" x reg'd length	B18-22			The second secon	

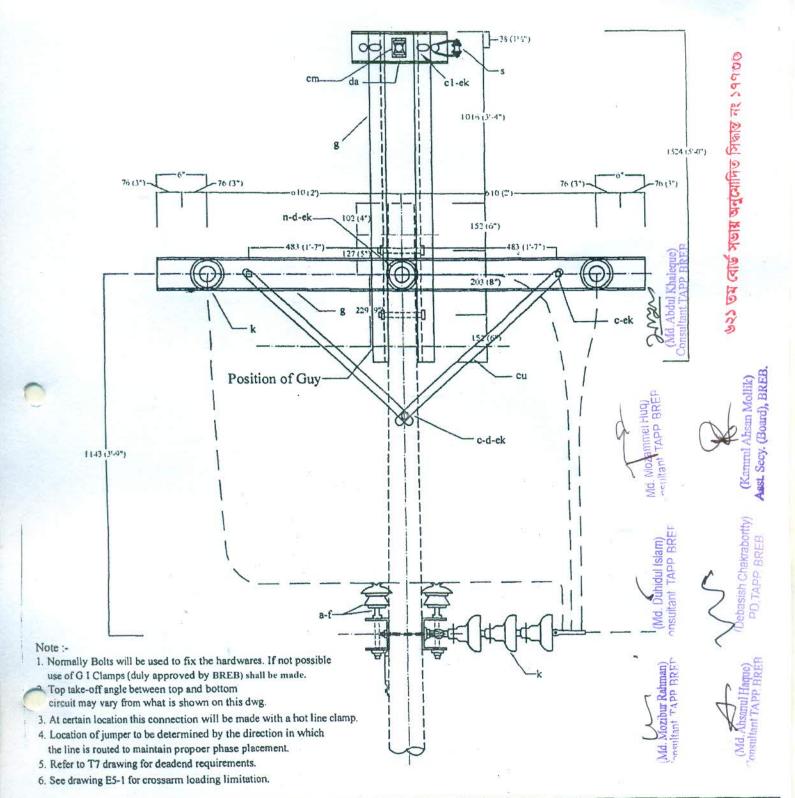
# Unit Description: 33KV VERTICAL CONSTRUCTION 50° TO 90° ANGLE

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	T4

lRevision Date: July 1980, June 1981, August 1989, July 1995, August 2013, February 2020

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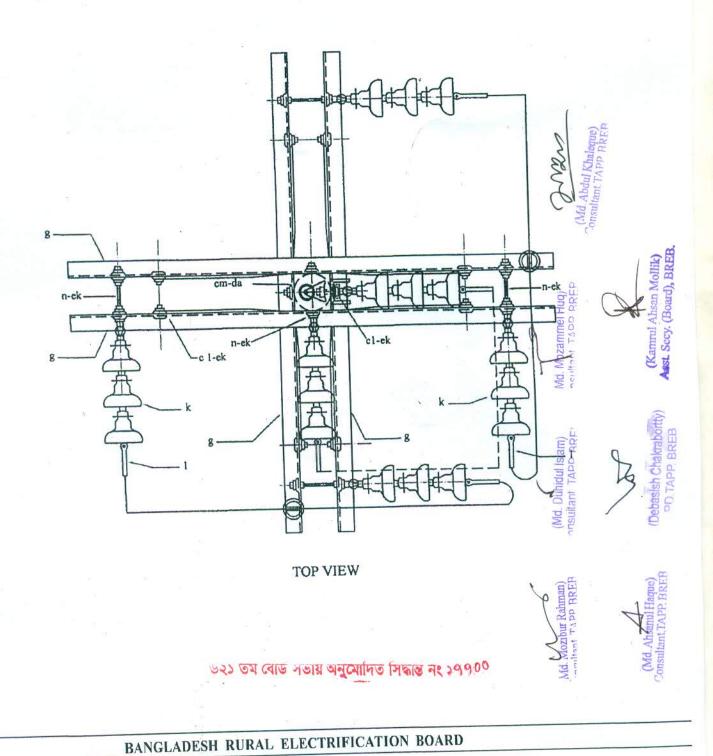




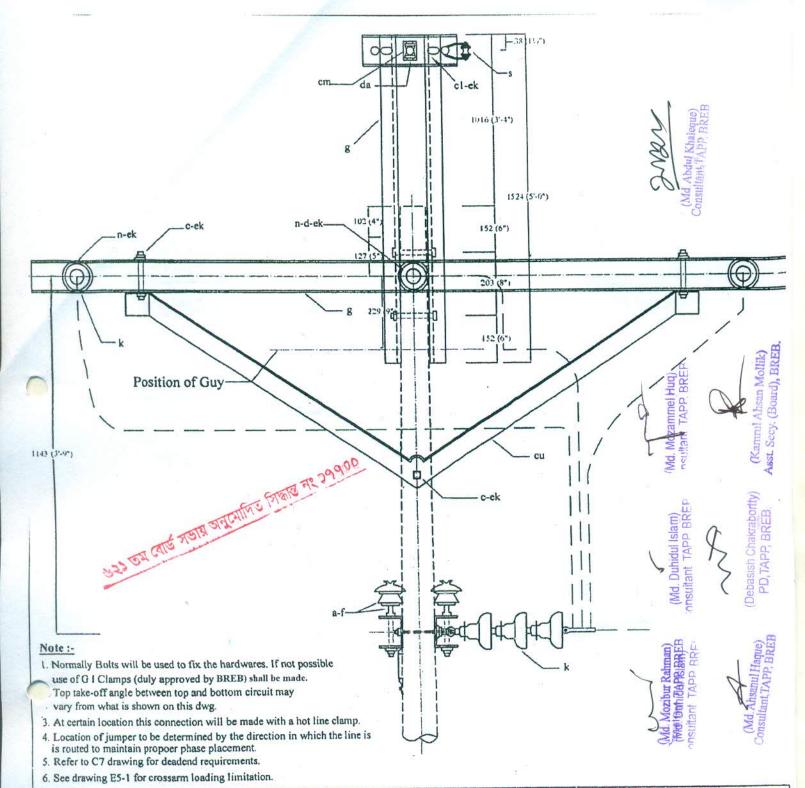
ITEM	MAT. CODE	Otv.	MATERIAL	ITEM	MAT, CODE	Qty.	MATERIAL
k	CII	18	Insulator, suspension 33 KV	1	B 81/132/133	06	Clamp, deadend
8	C5	02	Insulator, pin type 33 KV	P	15/16		Connectors as required
	B 6/7/8	04	Bolt, machine, 5/8" x Required length	aa	B 53	07	Nut, eye, 5/8"
7	B 46/118	04	Washer, squire, 2 1/4"	cm	C 3/2		Spool, Insulator, 11/4" or 3" dia groove
F	B 122	02	Pin.crossarm, steel, 5/8" x 10-3/4"	ek	B 50	35	Locknuts as required
g	X 6	06	Crossarm, steel channel 4" x 2" x 2" x 1/4" x 5'-0"	bo	B 55	03	Anchor, shackle
cu	B41/B41.1/B44	08	Brace, steel / Wood, 28" x 1/4"	n	B26/B27/B28	06	Bolt, Double arming
C	B3	06	Bolt, Machine, 1/2"x11/2"	da	B72	01	Bracket, secondary
-	100		Plate, arming 14" or 12" x 4" x 1/4"	S	B 73	01	Clevis, secondary, swinging
-	B4/B4,1-4,3	02	Bolt, Machine, 1/2"x as required length	c	B95	02	Bolt, Machine, 5/8" x 1-1/2"

Unit Description: 33 KV STEEL CROSSARM CONSTRUCTION 50° to 90° ANGLE (HORIZONTAL ASSEMBLY)

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	T5 Sheet 1 of 2



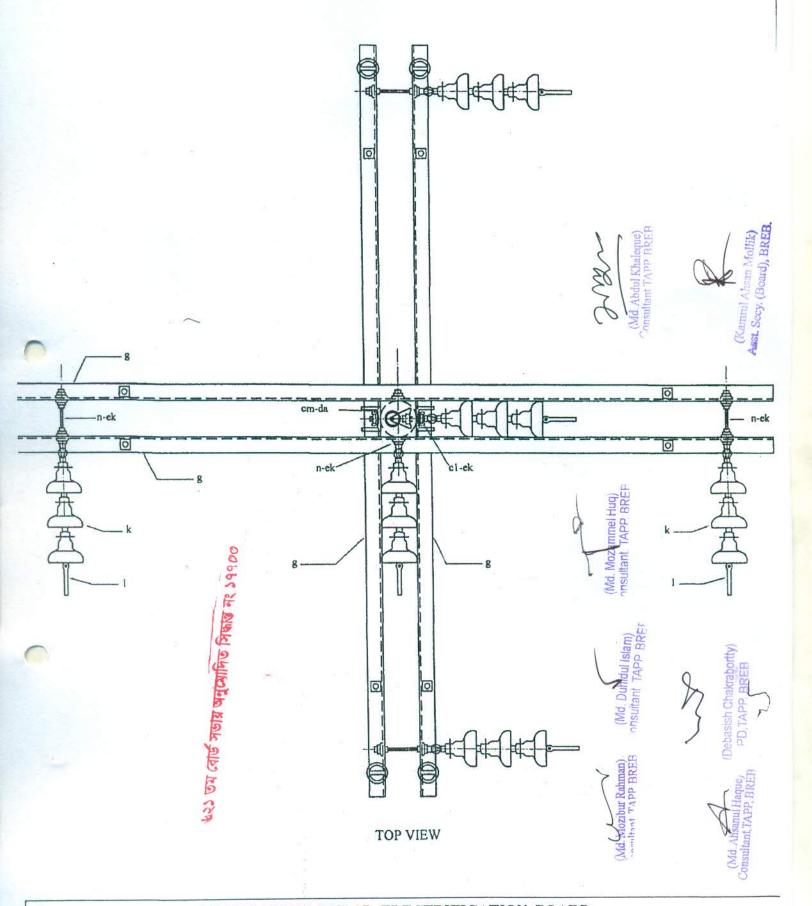
# Unit Description: 33 KV STEEL CROSSARM CONSTRUCTION 50° to 90° ANGLE (HORIZONTAL ASSEMBLY) Date of Origin Reviewed by Approved by Revision No. Unit Designation July 1979 BREB BREB Board 6 T5 Sheet 2 of 2 Revision Date: July 1980, June 1981, August 1989, July 1995, August 2013, February 2020



ITEM	MAT. CODE	Otv.	MATERIAL	ITEM	MAT. CODE	Qty.	MATERIAL
k	CII	18	Insulator, suspension 11 KV		B 81/132/133		Clamp, deadend
a	C5		Insulator, pin type 11 KV	p	15/16	-	Connectors as required
0	B 6/7/8	12	Bolt, machine, 5/8" x Required length	aa	B 53	06	Nut, eye, 5/8*
<u>d</u>	B 46/118	05	Washer, squire, 2 1/4"	0	B18/19/20		Bolt, eye 5/8"φ
f	B 122	02	Pin,crossarm, steel, 5/8" x 10-3/4"	cm	C 3/2		Spool, Insulator, 1-3/4" or 3" dia groove
g	X 7	04	Crossarm, steel channel 4" x 2" x 2" x 1/4" x 8'-0"	ek	B 50	36	Locknuts as required
g	X 6	02	Crossarm, steel channel 4" x 2" x 2" x 1/4" x 5'-0"	bo	B 55	06	Anchor, sheckle
cu	B42/B42.1/B45	04	Brace, steel/Wood, 60" Span	n	B26/B27/B28	06	Bolt, Double arming
da	B 72	01	Bracket secondary	C	B3	08	Bolt, Machine, 1/2"x 11/2"
C	B4/B4.1-4.3	02	Bolt, Machone, 1/2"x as required length	c	B95	02	Bolt, Machine, 5/8"x 1-1/2"

Unit Description: 33 KV STEEL CROSSARM CONSTRUCTION 50° to 90° ANGLE (HORIZONTAL ASSEMBLY)

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	T5A Sheet



Unit Description: 33 KV STEEL CROSSARM CONSTRUCTION 50° to 90° ANGLE (HORIZONTAL ASSEMBLY)

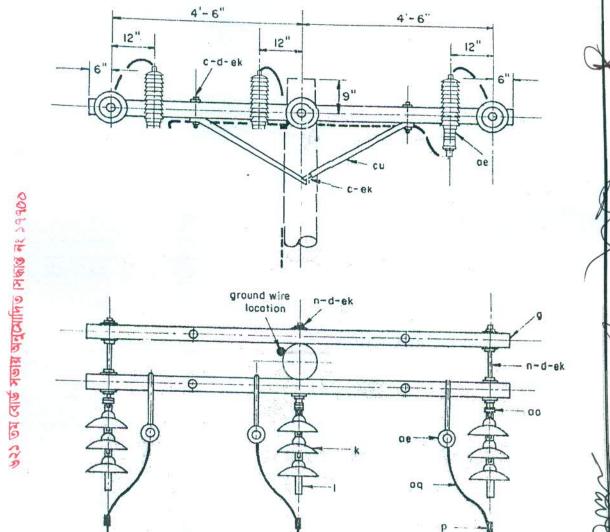
Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	T5A Sheet 2 of 2



(Md. Mozibur Rahman) Consultant TAPP BRFT

Asst. Secy. (Board), BREB

(Kamrul Ahsan Mollik)



ITEM	NO	MATERIAL	CODE	ITEM	NO	MATERIAL	CODE
С	1	Bolt, machine, 5/8" x req'd length	B6/7/8	n	3		AND THE RESERVE OF THE PARTY OF
С	4	Bolt, mochine, 1/2" x 6"-12"	B4/4.1-4.3	р		Connectors, as required	B20-30
d	10	Wosher, square 2-1/4"	B46	00	-	Nut, eye, 5/8"	B53
d	4	Washer, round, 1-3/8" diameter		oe		Surge 'Arresters, 33 KV	Н3
Q	2	Crossorm , 3-3/4"x 4-3/4"x 10'-0"	X2	cu	-		B42/B42.1/B45
k	9	Insulator, suspension, 10" diameter	C11	ek		Locknuts, as required	B50
1	3	Clamp, deadend	B81/132/133	oq		Jumpers, as required	

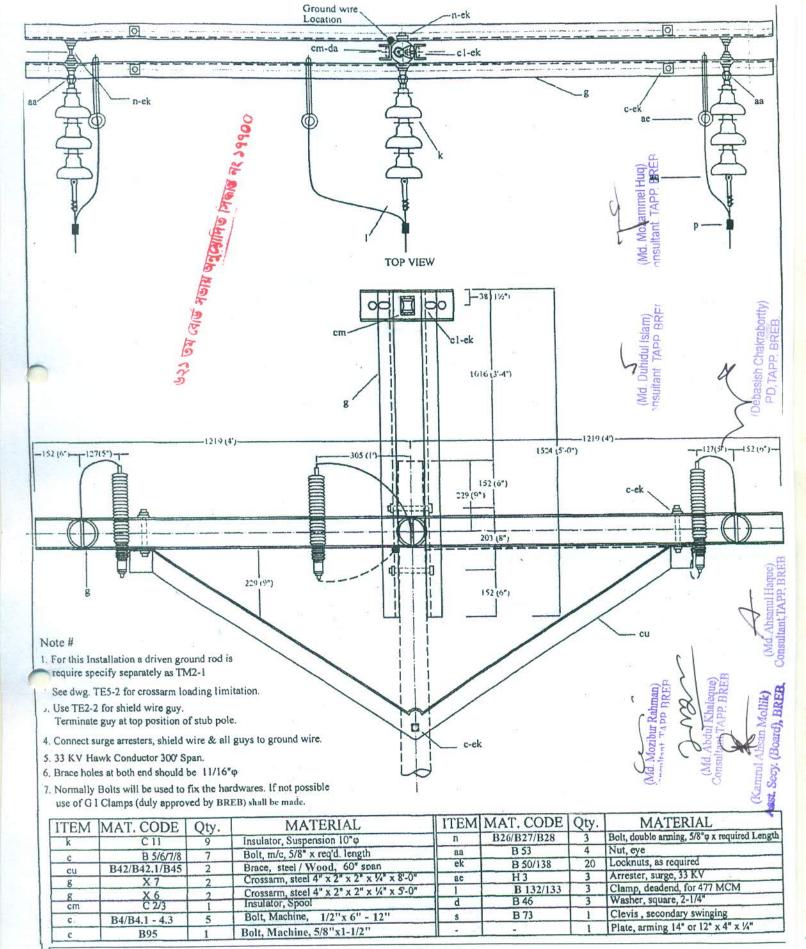
### NOTES

- 1. For this installation a driven ground rad is required. Specify separately as TM2-1.
- 2. TE5-2 required for 4/0 ACSR and larger conductors.
- 3. Connect surge arrester and guys to around wire.
- 4. See TM41-10 for deadend assembly details.

# BANGLADESH RURAL ELECTRIFICATION BOARD

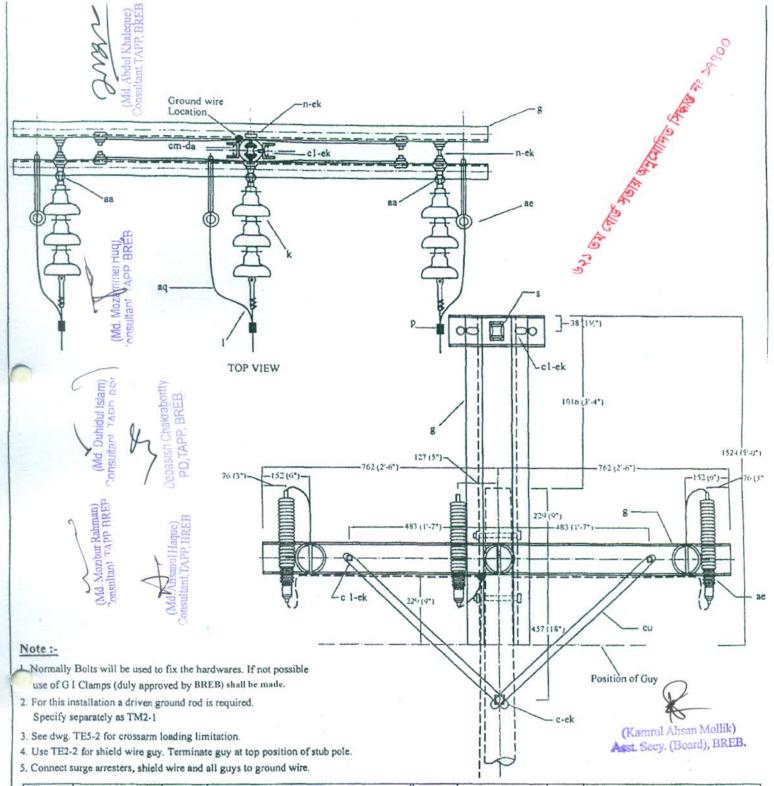
# Unit Description: 33 KV HOROZONTAL SINGLE DEADEND (WITHOUT SHIELD WIRE)

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	Т7



Unit Description: 33 KV STEEL CROSSARM (X7) CONSTRUCTION, HORIZONTAL SINGLE DEADEND

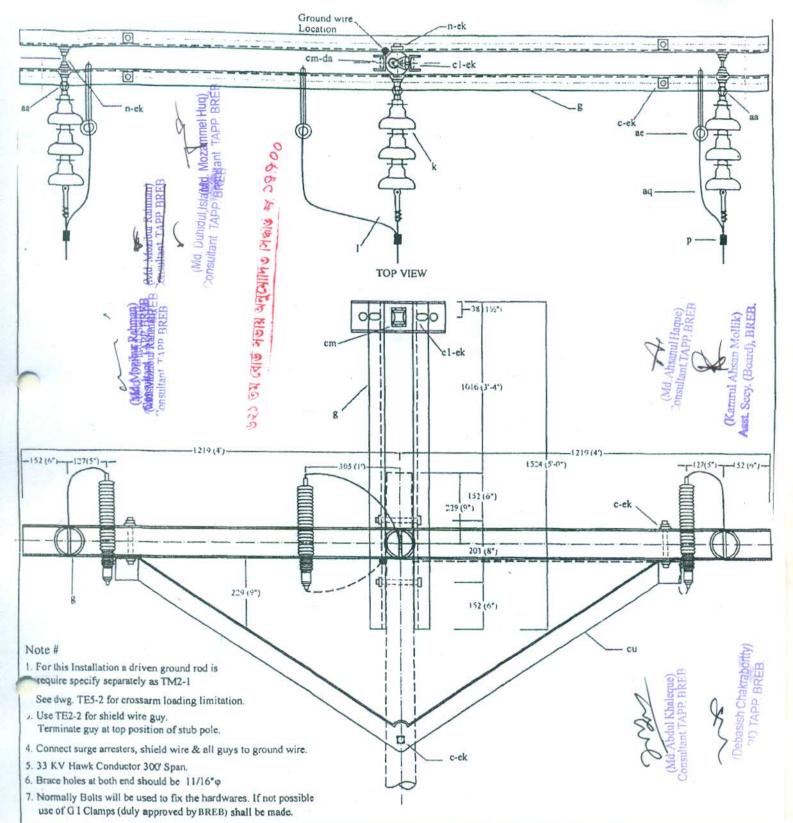
Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	T7A



ITEM	MAT. CODE	Qty.	MATERIAL	ITEM	MAT. CODE	Qty.	MATERIAL
k	CII	09	Insulator, Suspension 10" φ, 33 KV	n	B26/B27/B28	03	Bolt, double arming, 5/8" a x required Length
c	B 6/7/8	03	Bolt, m/c, 5/8" x req'd. length	aa	B 53	04	Nut, eye
С	B4/B4.1 - 4.3	01	Bolt, Machine, 1/2"x 6" - 12"	ek	B 50/138	20	Locknuts, as required
cu	B41/B41.1/B44	04	Brace, Steel/ Wood, 28" x 1/4"	ae	H 3	03	Arrester, surge, 33 KV
g	X 6	04	Crossarm, steel 4" x 2" x 2" x 1/4" x 5'-0"	1	B 81/132/133	03	Clamp, deadend, for 477 MCM
С	B3	04	Bolt, Machine, 1/2"x 1-1/2"	р	I	-	Connector for 477 MCM as required
S	B 73	01	Clevis, Secondary, swinging	d	B 46	03	Washer 21/2" square with 11/16" holes
		- 01	Plate, arming 14" or 12" x 4" x 1/4"	cm	C-2/3	01	Insulator, Spool
C	B95	01	Bolt, Machine, 5/8"x 1-1/2"				

Unit Description: 33 KV STEEL CROSSARM (X6) CONSTRUCTION HORIZONTAL SINGLE DEADEND

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation	
July 1979	BREB	BREB Board	6	T7B	



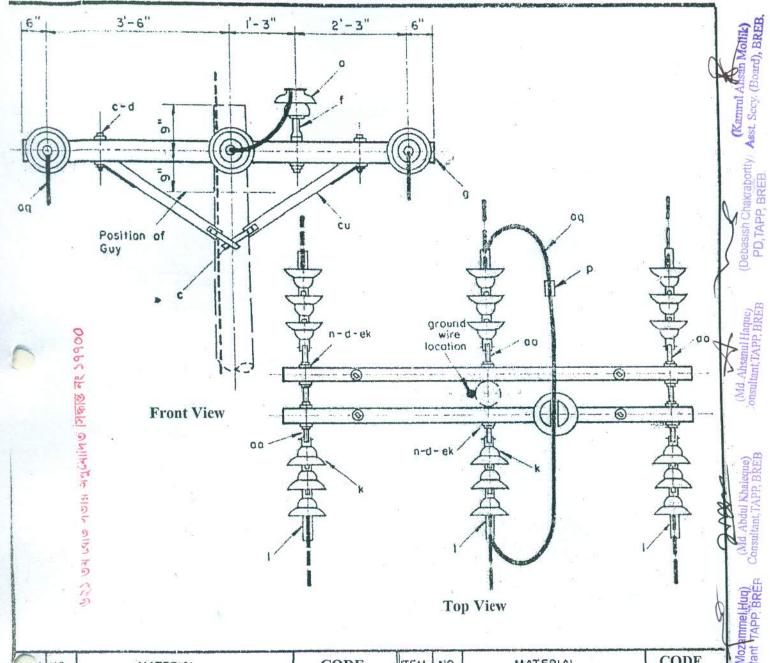
ITEM	MAT. CODE	Qty.	MATERIAL	ITEM	MAT. CODE	Qty.	MATERIAL
k	C 11	9	Insulator, Suspension 10*φ c-ek	n	B26/B27/B28	3	Bolt, double arming, 5/8" a required Length
¢	B 5/6/7/8	7	Bolt, m/c, 5/8" x req'd. length	aa a	B 53	4	Nut, eye
cu	B42/B42.1/B45	2	Brace, Steel/ Wood, 60" Span	ek	B 50/138	20	Locknuts, as required
g	X 7	2	Crossarm, steel 4" x 2" x 2" x 1/1" x 8'-0"	ae	H 3	3	Arrester, surge, 33 KV
g	X 6	2	Crossarm, steel 4" x 2" x 2" x 1/4" x 5'-0"	1	B 81/132/133	3	Clamp, deadend, for 477 MCM
cm	C 2/3	1	Insulator, Spool	d	B 46	3	Washer, square, 2-1/4"
C.	B4/B4.1 - 4.3	5	Bolt, Machine, 1/2"x 6" - 12"	\$	B 73	1	Clevis, secondary swinging
c	B95	1	Bolt, Machine, 5/8"x1-1/2"	1.		1	Plate, arming 14" or 12" x 4" x 1/4"

# Unit Description: 33 KV STEEL CROSSARM (X7) CONSTRUCTION, HORIZONTAL SINGLE DEADEND

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	T7C

Revision Date: Inly 1980 June 1981. August 1989. July 1995. August 2013. February 2020.

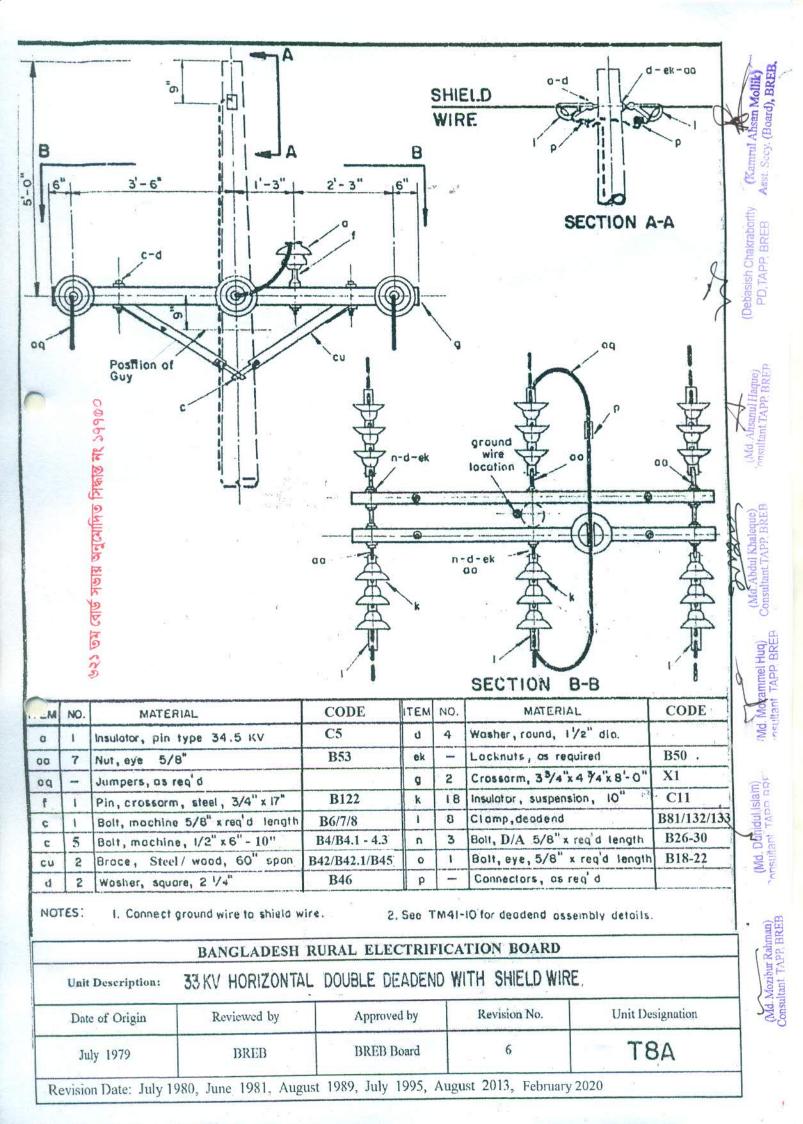


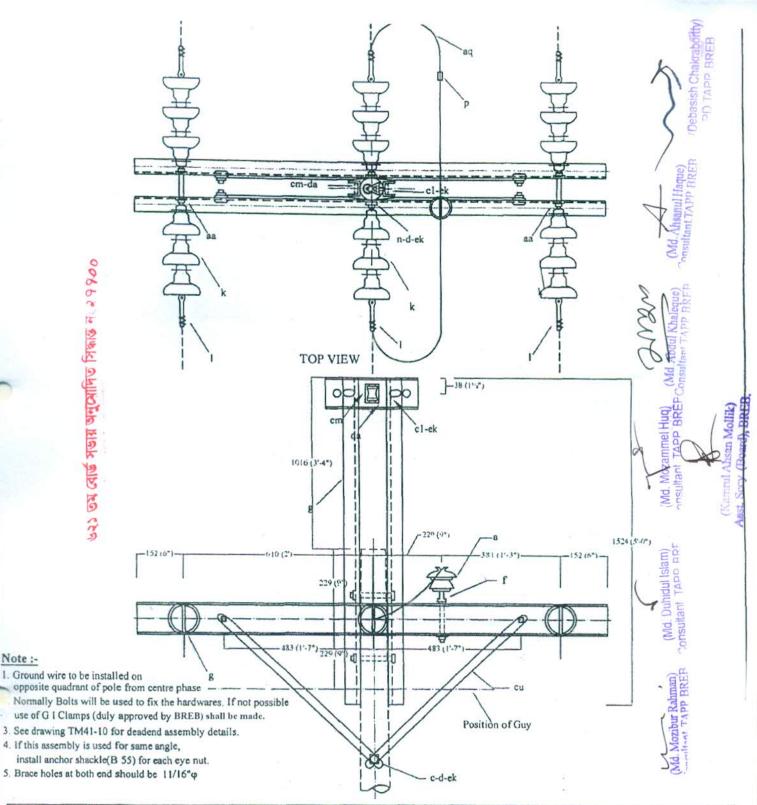


N	NO.	MATERIAL	CODE	ПЕМ	NO.	MATERIAL	CODE
a	ī	Insulator, pin type, 34.5KV	C5	ek	_	Locknuts, as required	B50
ao	6	Nut, eye 5/8"	B53	9	2	Crossorm, 3 3/4"x 43/4 x 8'-0"	X2
pg	-	Jumpers, as reg'd		k	18	Insulator, suspension, 10"	C11
f	1	Pln, crossorm, steel, 3/4" x17"	B122	1	6	Clamp, deodend	B81/132/133
c	1	Bolt, mochine, 5/8"xrea d length	B6/7/8	n	3	Bolt, D/A 5/8 x req'd length	B26-30
С	5	Bolt, machine, 1/2" x 6"- 10"	B4/B4.1 - 4.3	Р		Connectors, as required	
cu	2	Broce, Steel / wood, 60" spon	B42/B42.1/B45				
d	10	Washer, square, 2 1/4"	B46				
d	4	Wosher, round, 1 1/2" dia.	X				

NOTES: 1. See TM41-10 for deodend assembly details.

Unit Description:	33 KV HORIZONTAL	DOUBLE DEADEND Y	WITHOUT SHIELD W	IRE,
Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	T8





ITEM	MAT. CODE	Qty.	MATERIAL	ITEM	MAT. CODE	Qty.	MATERIAL
a	C 5	01	Insulator, Pin type 34.5 Kv	d	B 46	03	Washer, square, 2-1/4*
ç	B 6/7/8	05	Bolt, m/c, 5/8" x req'd, length	ek	B 50/138	20	Locknuts, as required
c1	B3	04	Bolt, Machine, 1/2"x1-1/2"	f	B122	01	Pin, xarm, steel 3/4"x17"
cu	B 41/B41.1/B44	04	Brace, Steel/ Wood, 28"x 1/4"	aa	B 53	07	Nut, eye
9	X 6	04	Crossarm, steel 4" x 2" x 2" x 1/4" x 5'-0"		B 132/133	06	Clamp, deadend for, 477 MCM
k	C11	18	Insulator, Suspension, 33 KV	n	B26/B27/B28	03	Bolt, double arming, 5/8" φ
cm	C 2/3	02	Insulator, Spool	3	B 73	02	Clevis, Secondary swinging
	-	02	Plate, arming 14" or 12" x 4" x 1/4"	0	B 18	01	Bolt, eye, 5/8"φ -8"
C	B4/B4.1 - 4.3	01	Bolt, Machine, 1/2"x 6" - 12"	C	B95	02	Bolt, Machine, 5/8"x 1-1/2"

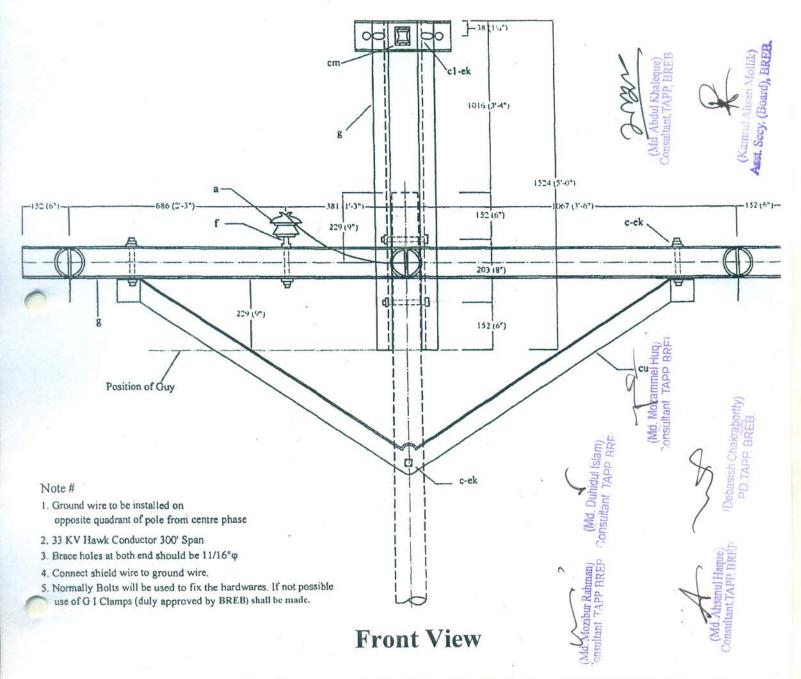
33 KV STEEL CROSSARM CONSTRUCTION HORIZONTAL DOUBLE DEADEND

Date of Origin	Reviewed by	_ Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	T8B

Revision Date: July 1980, June 1981, August 1989, July 1995, August 2013, February 2020

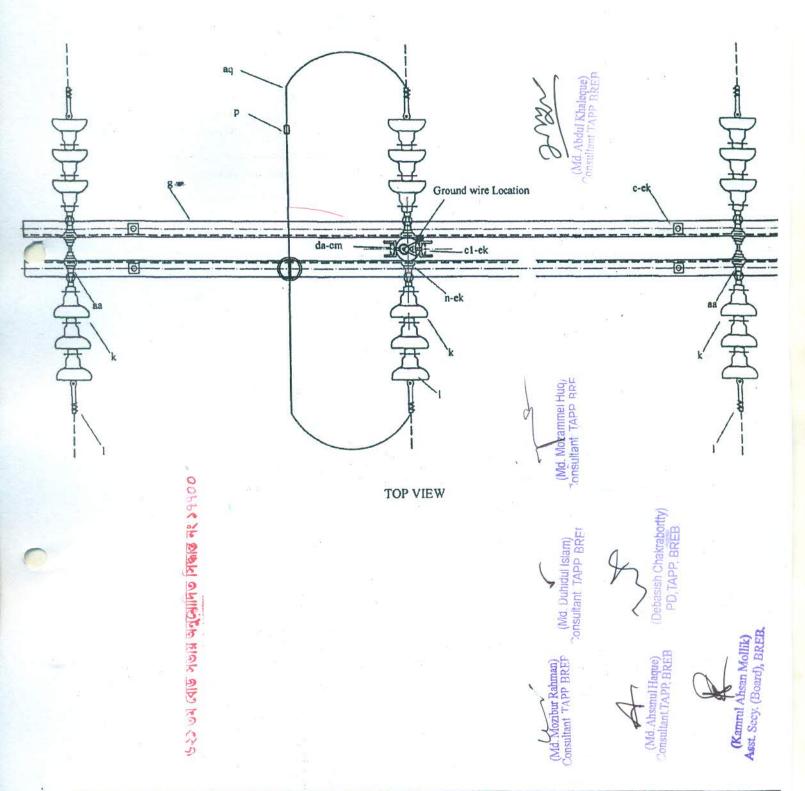
Note:-

Unit Description:

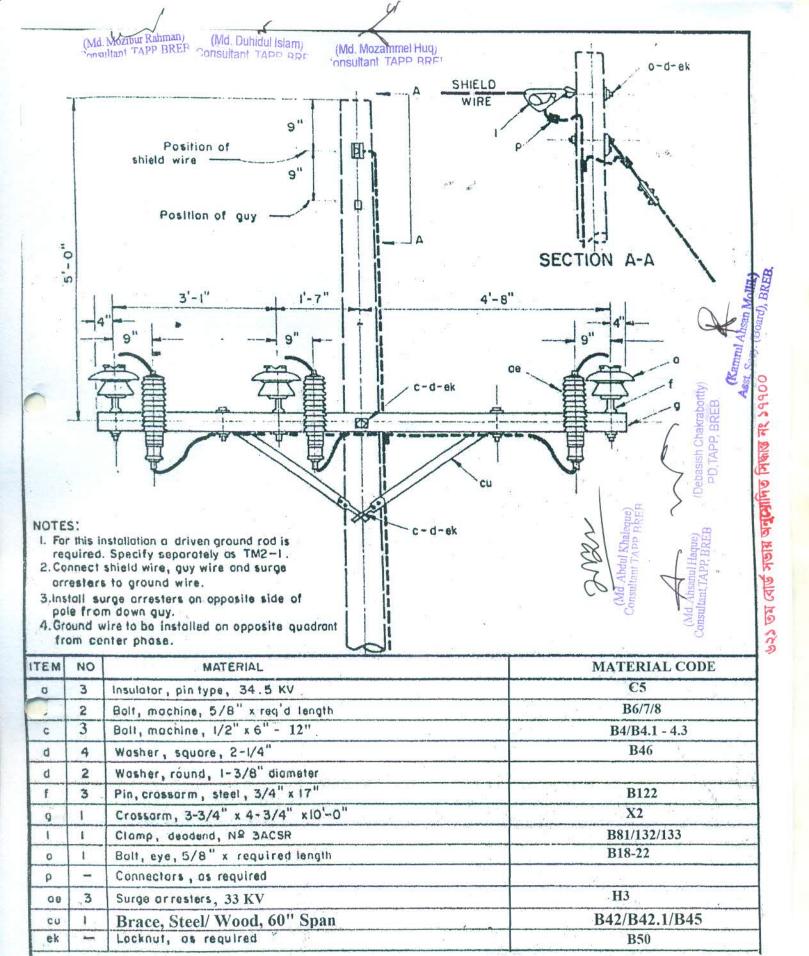


ITEM	MAT. CODE	Otv.	MATERIAL	ITEM	MAT. CODE	Qty.	
а	C5		Insulator, Pin type 34.5 Kv	d	B 46	3	Washer, square, 2-1/4"
C	B 5/6/7/8	9	Bolt, m/c, 5/8" x req'd, length	ek	B 50/138	20	Locknuts, as required
cu	B 42/B42.1/B45	2	Brace, steel/Wood, 60" span	f	B 122	1	Pin, xarm, steel 3/4"x17"
g	X 7	2	Crossarm, steel 4" x 2" x 2" x 1/4" x 8'-0"	cm	C2/C3	2	Insulator, Spool
g	X 6	2	Crossarm, steel 4" x 2" x 2" x 1/4" x 5'-0"	0	B18/B19/B20		Bolt, eye 5/8"φ
k	CII	18	Insulator, Suspension 33 KV	S	B 73	2	Clevis, Secondary swinging
1	B 81/132/133	6	Clamp, deadend for, 477 MCM	aa	B 53	7	Nut, eye
π	B26/B27/B28	3	Bolt, double arming, 5/8"	0	B 18	1	Bolt, eye, 5/8"φ -8"
c	B4/B4.1 - 4.3	5	Bolt, Machine, 1/2"x 6" - 12"	-		2	Plate, arming 14" or 12" x 4" x 1/4"
c	B95	2	Bolt, Machine, 5/8"x 1-1/2"			•	

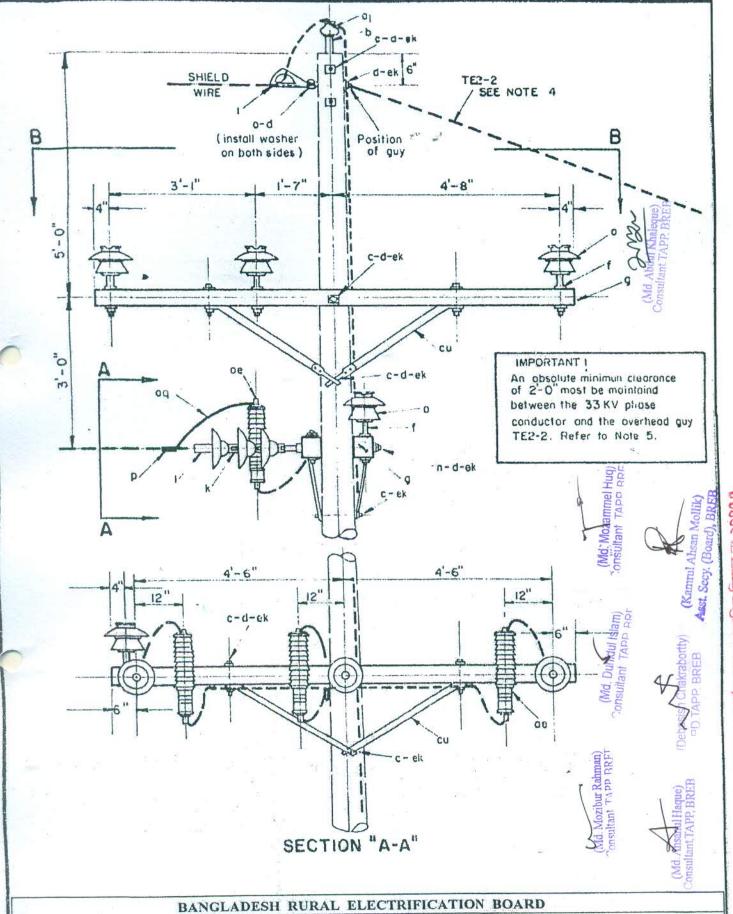
	BANGLADESH R	URAL ELECTRIFIC	CATION BOARD	
Unit Description:	33 KV STEEL CROSS	ARM CONSTRUCTION	HORIZONTAL DOUI	BLE DEADEND
Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	T8C (Sheet 1 of 2)



Unit Description:	33 KV STEEL CROSS	SARM CONSTRUCTION	N HORIZONTAL DOU	BLE DEADEND
Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	T8C (Sheet 2 of

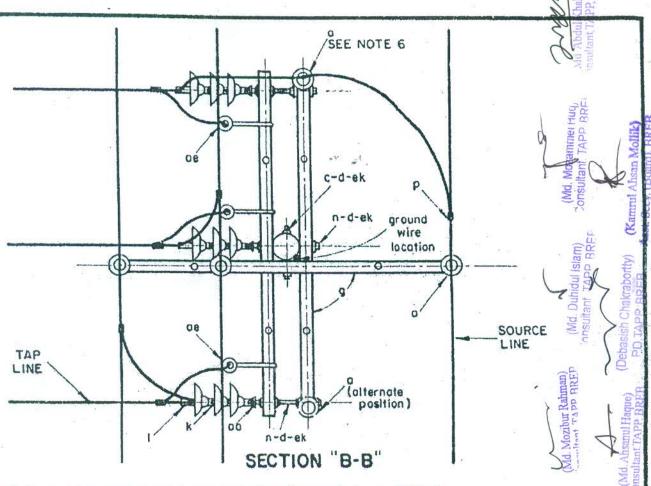


Unit Description: 3	3 KV TRANSIT	ION POLE S	HIELDED - UN	SHIELDED
Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	TIOA



Unit Description: 33 KV TAKE OFF CROSSARM STEEL(X6, X7) CONSTRUCTION- WITH SHIELD WIRE

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation	
July 1979	BREB	BREB Board	6	T26A Page 1 of 2	



- 1. For this installation a driven ground rad is required. Specify separately as TM2-1.
- 2. Connect top shield wire directly to source shield wire. Connect shield wires, all guy wires and surge arresters to ground wire.
- 3. TE5-2 required for 4/O ACSR and larger top conductors.

NOTES:

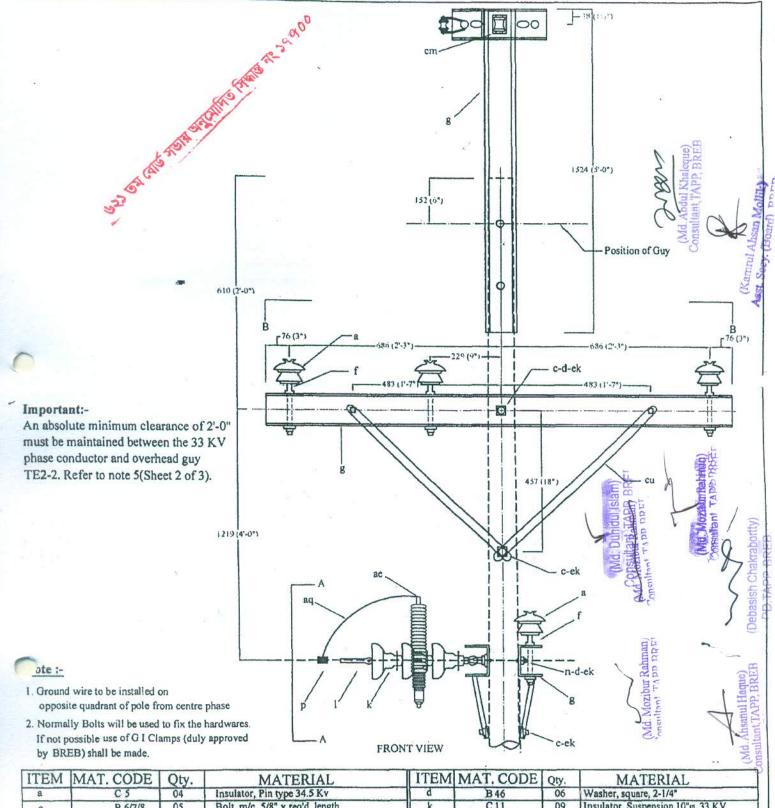
- 4. Specify separately a TE2-2 for the shield wire guy. Install guy attachment on back of shield wire eye bolt and at top position on the guy stub pole. (See drawing TE5-2, sheet 2 of 2)
- 5. Specify a guy stub pole five feet shorter in length than the tap-take off pole. The guy stub pole must be located twenty-five feet or more from the take-off pole.
- 6. Position of the jumper support 33 KV pin insulator is dependent upon the line phasing sequence. For horizontal construction the location of the phases on the pole shall be as per Guide Drawing TM21.

M	NO	MATERIAL	CODE	ITEM	NO	MATERIAL	CODE
0	4	Insulator, pin type, 34.5 KV	C5	1	4	Clamp, deadend	B81/132/133
01	1	Insulator, pin type, IIKV	C1	n	3	Bolt, D/A, 5/8" x req'd length	B26-30
b	1	Pin, pole top, 20"	B2	0	1	Bolt, eye, 5/8"xreq'd length	B18-22
ć	5	Bolt, M/C, 5/8" x reg'd length	B6/7/8	Р	-	Connectors, as required	X .
c	6	Bolt, machine, 1/2" x 6"- 12"	B4/B4.1-4.3	00	3	Nut, eye, 5/8"	B53
d	Separate Separate Separate	Wosher, square, 2-1/4"	B46	oe	3	Surge arrester, 33 KV	Н3
d	6	Washer, round, 1-3/8" diameter		g	2	Crossorm Steel, 4"x 2"x 2"x 5'-0"	X6
f	4	Pin, crossorm, steel, 3/4"x17"	B122	cu	6	Brace, Steel/Wood, 60"Span	B42/42.1/45
g	1	Crossorm Steel, 4"x2"x2"x8'-0"		ek		Locknuts, as required	B50
k	9	Insulator, suspension, 10"diameter	C11	c	2	Bolt, Machine, 5/8"x 1-1/2"	B95

## BANGLADESH RURAL ELECTRIFICATION BOARD

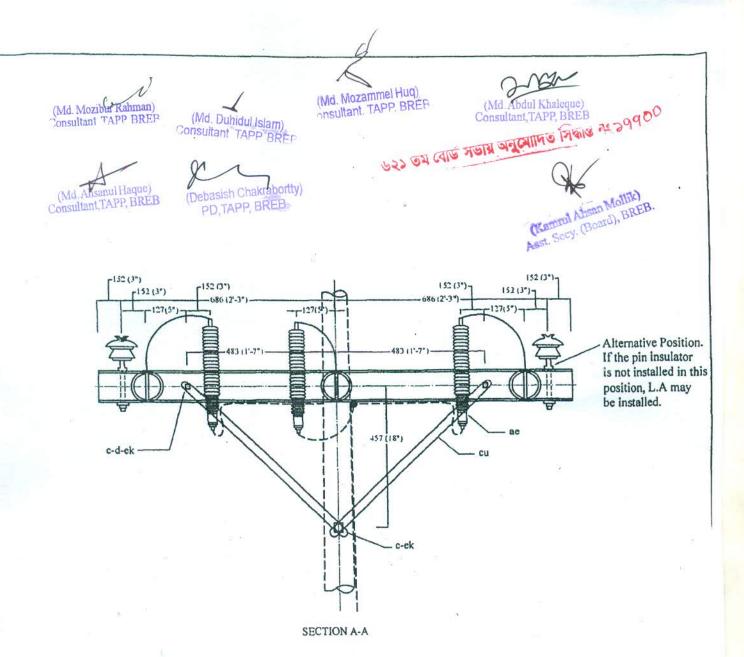
Unit Description: 33 KV TAKE OFF CROSSARM STEEL(X6, X7) CONSTRUCTION- WITH SHIELD WIRE

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	T26A Page 2 of 2



ITEM	MAT. CODE	Qty.	MATERIAL	ITEM	MAT. CODE	Qty.	MATERIAL
a	C 5	04	Insulator, Pin type 34.5 Kv	d	B 46	06	Washer, square, 2-1/4"
c	B 6/7/8	05	Bolt, m/c, 5/8" x req'd. length	k	C11	09	Insulator, Suspension 10"φ, 33 KV
c	В3	06	Bolt, Machine, 1/2" x 1½"	ek	B 50/138	26	Locknuts, as required
cu	B41/B41.1/B44	06	Brace, steel/Wood, 20" x 1/4"	f	B 122	04	Pin, xarm, steel 3/4"x17"
g	X 6	05	Crossarm, steel 4" x 2" x 2" x 1/4" x 5'-0"	aq	D 26/9/5		Jumpers as required
da	B 72	01	Bracket, secondary	1	B81/B132/B133	03	Clamp, deadend
aa	B 53	03	Nut, eye	n	B26/B27/B28	03	Bolt, double arming, 5/8" ox required Length
ae	H 3	03	Arrester, surge, 33 KV	cm	C 2/3	01	Insulator, Spool
c	B4/B4.1 - 4.3	02	Bolt, Machine, 1/2"x 6" - 12"	р			Connector, as required
c	B95	02	Bolt, Machine, 5/8"x 1-1/2"		Desert Constant Constant Constant	1000	

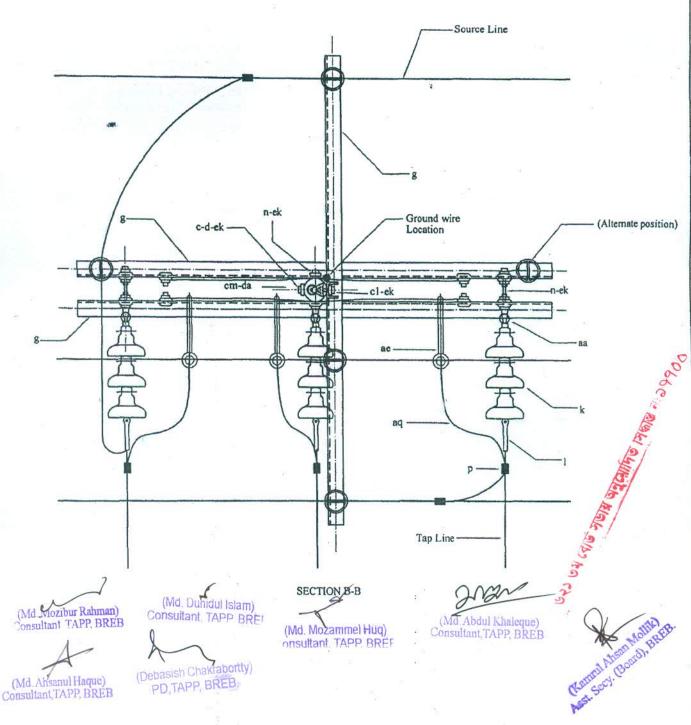
nit Description: 33	KV TAP TAKE-OFI	STEEL CROSSAR	M(X6) CONSTRU	CTION, HORIZONTAL
Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	T26B Page 1 of 3



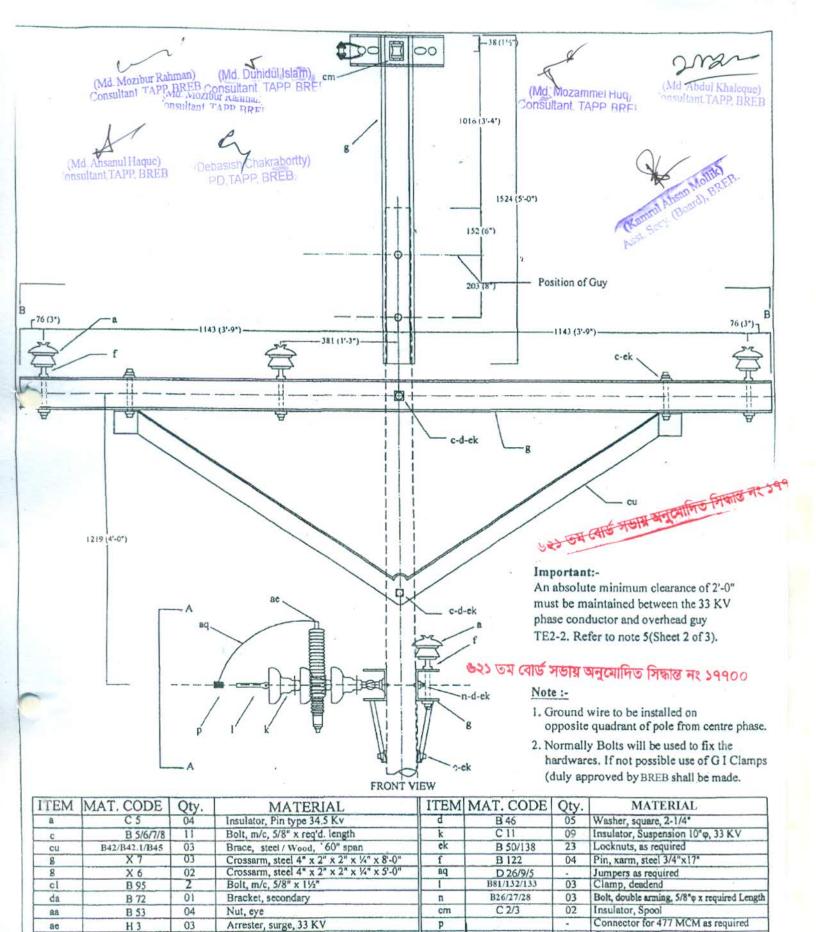
### Note :-

- For this installation a driven ground rod is required.
   Specify separately as TM2-1
- Connect tap shield wire directly to source shield wire.Connect shield wires, all guy wires and surge arresters bottom end to ground wire
- 3. TE5-2 required for 4/0 ACSR and larger tap conductors.
- 4. Specify separately a TE2-2 for the shield wire guy. Install guy attachment on back of of shield wire eye bolt and at top position on the guy stub pole. (See Dwg. TE5-2, Sheet 3 of 3)
- Specify a guy stub pole five feet shorter in length than the tap-take off pole.The guy stub pole must be located twenty-five feet or more from the take-off pole.
- 6. Position of the jumper support 33 KV pin insulator is dependent upon the line phasing sequence.

Unit Description: 3	3 TAP TAKE-OFF	STEEL CROSSARM	(X6) CONSTRUCT	TION, HORIZONTAL
Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	T26B Page 2 of 3



# Unit Description: 33 TAP TAKE-OFF STEEL CROSSARM (X6) CONSTRUCTION, HORIZONTAL Date of Origin Reviewed by Approved by Revision No. Unit Designation July 1979 BREB BREB Board 6 T26B Page 3 of 3



	B4/B4.1-4.3	06	Bolt, Machine, 1	72 X 0 - 12		
		В	ANGLADESH R	URAL ELECTRIF	ICATION BOARD	
Un	it Description:	33 KV	TAP TAKE-OFF	STEEL CROSSARM (	X6 & X7) CONSTRUC	TION, HORIZONTAL
I	Date of Origin		Reviewed by	Approved by	Revision No.	Unit Designation
	July 1979		BREB	BREB Board	6	T26C Page 1 of

S

01

Clevis, secondary swinging

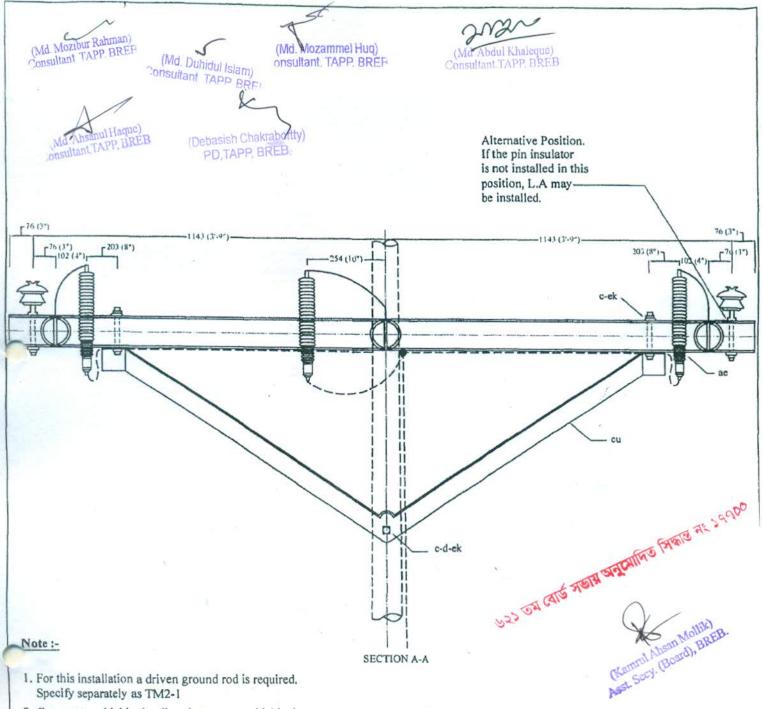
B 73

Revision Date: July 1980, June 1981, August 1989, July 1995, August 2013, February 2020

Plate, arming 14" or 12" x 4" x 1/4"

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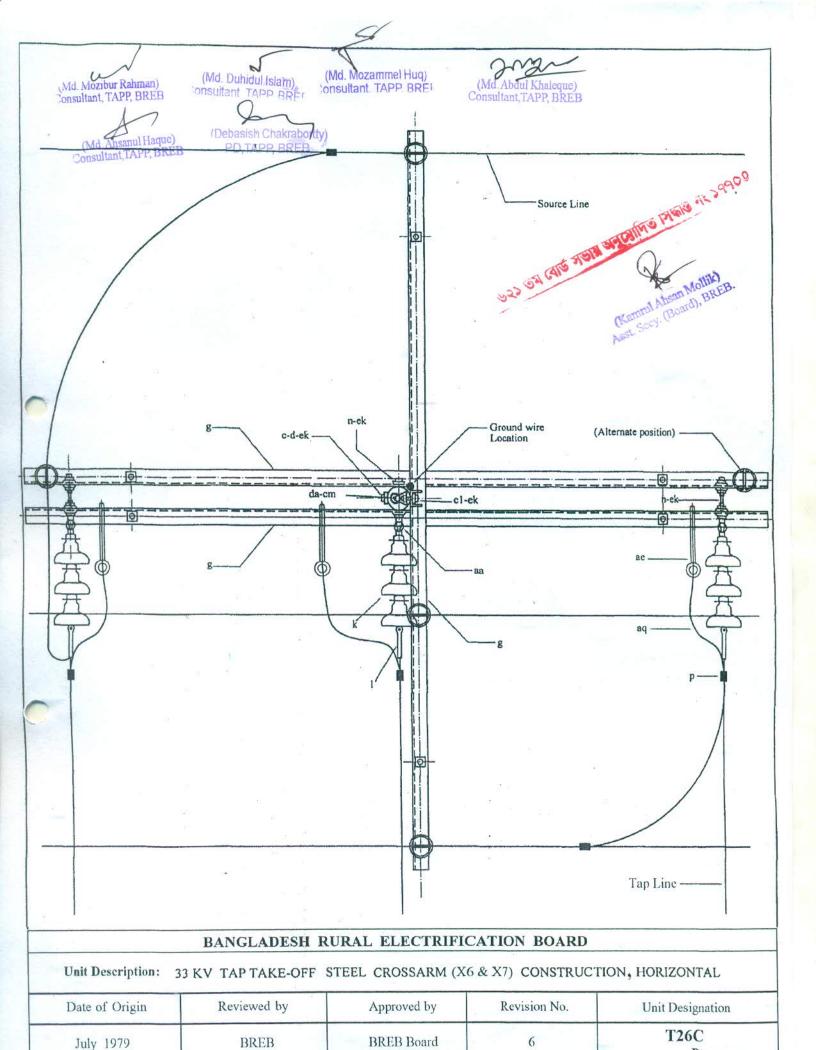
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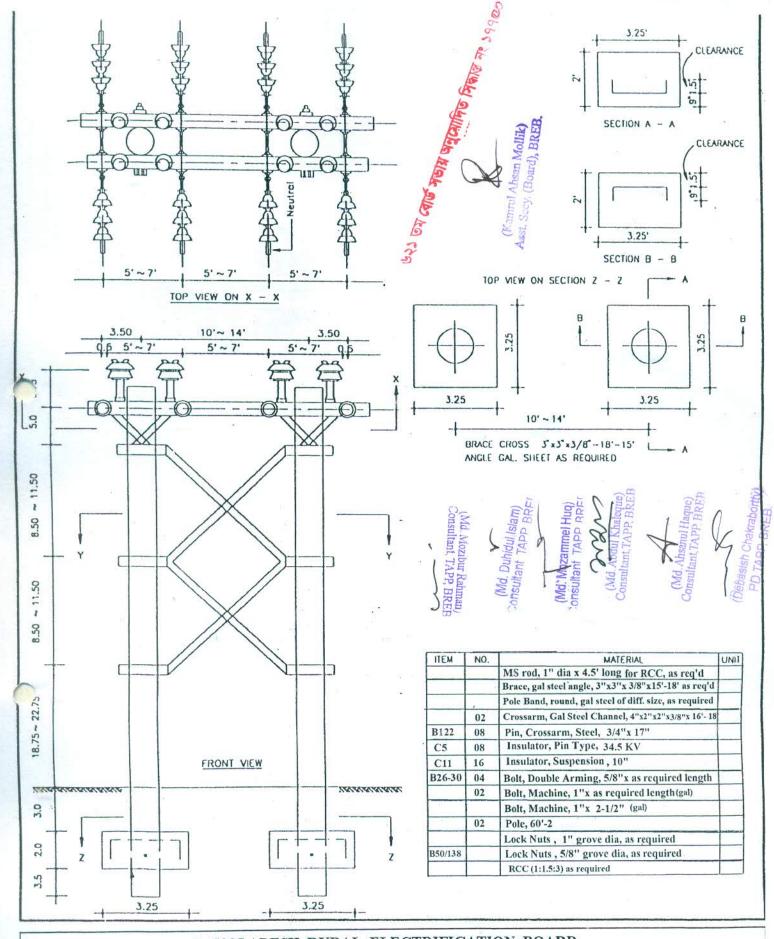


- Specify separately as TM2-1
- 2. Connect tap shield wire directly to source shield wire. Connect shield wires, all guy wires and surge arresters bottom end to ground wire
- 3. TE5-2 required for 4/0 ACSR and larger tap conductors.
- 4. Specify separately a TE2-2 for the shield wire guy. Install guy attachment on back of of shield wire eye bolt and at top position on the guy stub pole. (See Dwg. TE5-2, Sheet 3 of 3)
- 5. Specify a guy stub pole five feet shorter in length than the tap-take off pole. The guy stub pole must be located twenty-five feet or more from the take-off pole.
- Position of the jumper support 33 KV pin insulator is dependent upon the line phasing sequence. For horizontal construction the location of the phases on the pole shall be as per Guide Drawing TM21.

Unit Description: 33 KV TAP TAKE-OFF STEEL CROSSARM (X6 & X7) CONSTRUCTION, HORIZONTAL

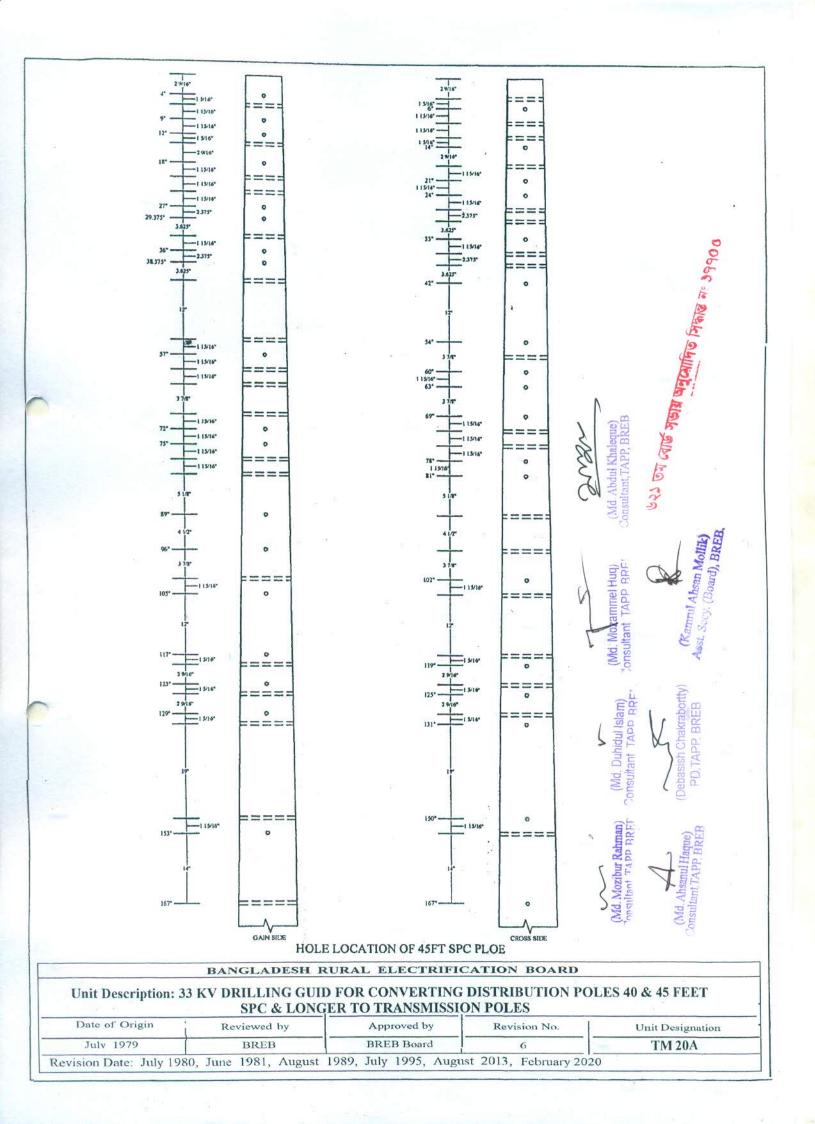
Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	T26C Page 2 of 3
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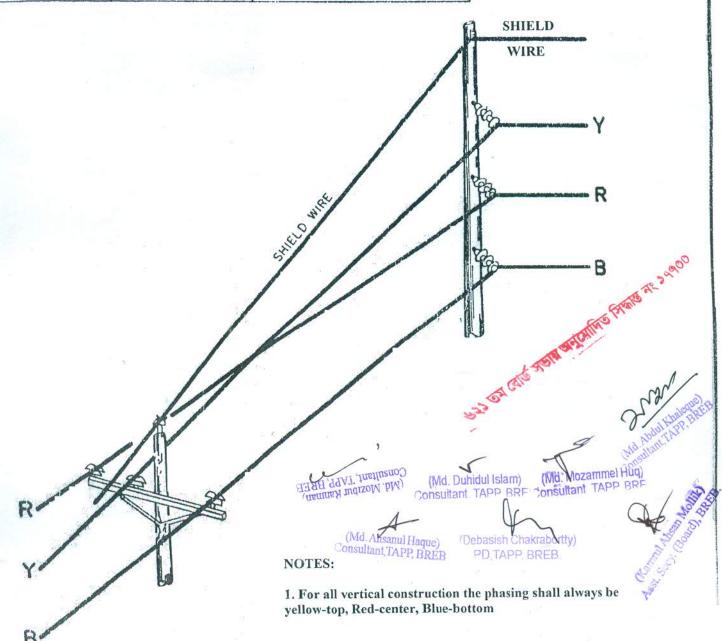


Unit Description: 33 KV RIVER CROSSING DESIGN FOR 500' ~ 890' SPAN

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	TC40

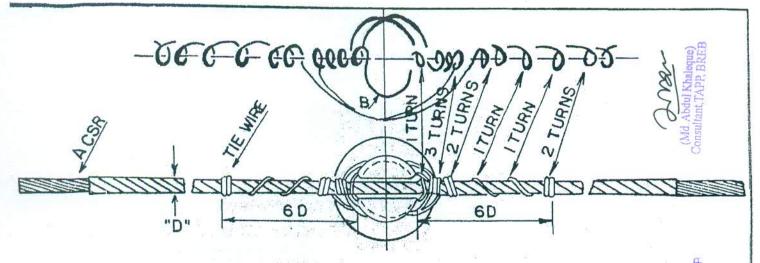


TYPE OF CONSTRUCTION	PHASE NOTATION	PHASE LOCATION ON POLE
HORIZONTAL	R (RED) Y (YELLOW) B (BLUE)	NORTH OR WEST CENTER SOUTH OR EAST
VERTICAL	Y (YELLOW)) R (RED) B (BLUE)	TOP CENTER BOTTOM

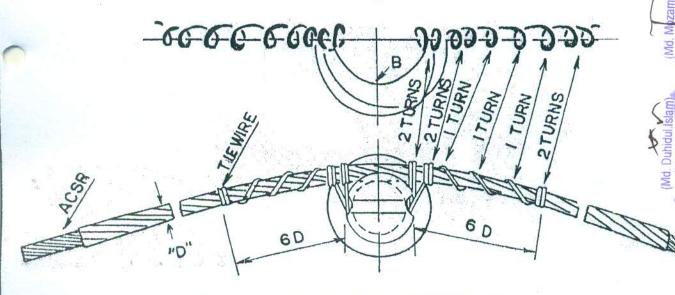


# Unit Designtion: 33 KV PHASING GUIDE CROSSARM TO VERTICAL

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation	
July 1979	BREB	BREB Board	6	TM21	
	00 I 1001 Assessed	1080 July 1995 Aug	net 2012 Echmon 201	20	



SINGLE TOP GROOVE TIE



### SINGLE SIDE GROOVE TIE

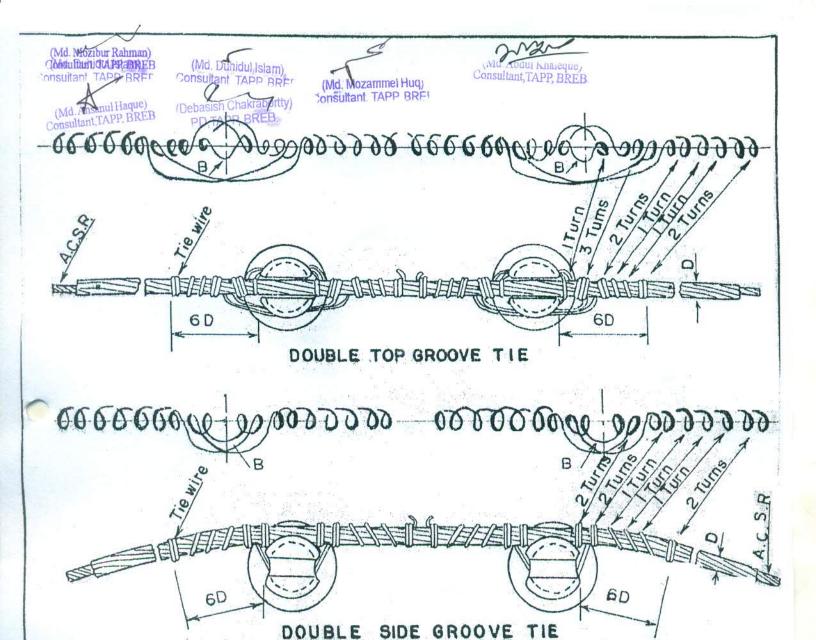
- NOTE:
  1. In making ties, start with middle of length of the wire at position marked "B"
  - 2. To complete tie, cluck up lost two turns at each end with pliers until tie wire is snug and tight. Cut off ends flush with conductor
  - 3. Use the flat face of the pliers against the armor rods.

৬২১ তম বোর্ড সভায় অনুমোদিত সিদ্ধান্ত নং ১৭৭০০

# BANGLADESH RURAL ELECTRIFICATION BOARD

Unit Description: 33 KV TYING GUIDE, SINGLE INSULATOR, ALUMINIUM TIE WIRE, ACSR CONDUCTOR WITH PREFORMED ARMOR RODS

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	TM40-10



## NOTE:

- 1. In making ties, start with middle of length of tie' wire at position marked "B"
- 2. To complete tie, cinch up last two turns at each end with pliers until tie wire is snug and tight. Cut off ends flush with conductor.
- 3. Use the flat face of the pliers against the armor rods.

৬২১ তম বোর্ড সভার অনুক্রনিত নিজন্ত নং ১৭৭০০

# BANGLADESH RURAL ELECTRIFICATION BOARD

Unit Designation: 33 KV TYING GUIDE, DOUBLE INSULATOR, ALUMINIUM TIE WIRE, ACSR CONDUCTOR WITH PREFORMED ARMOR RODS

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	TM40-11

(Md. Moziour Rahman) Consultant TAPP BRET

(Md. Duhidul Islam)
Consultant TAPP RRE

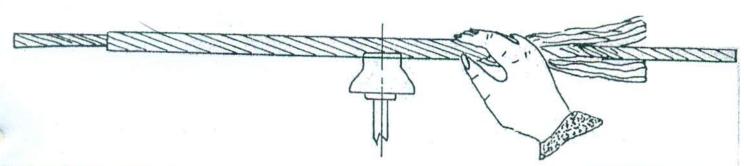
(Md: Mozammel Huq)

(Md. Abdul Khaleque) Consultant, TAPP, BREB



(Debasish Chakrabortty)
PD TAPP BREB.

(Kannyi Ahan Malik) Breen Mast Secy. (Board), Breen



For hand application, hold one or more reinforcements against the conductor with midpoint at the insulator, and rotate in same direction as the lay of the conductor, for three or four inches each side of center. In like manner apply remaining reinforcements to center section. After all have been started, complete the application with a rotary outward wiping motion of the hand. Make certain that the ends snap into place in proper order.

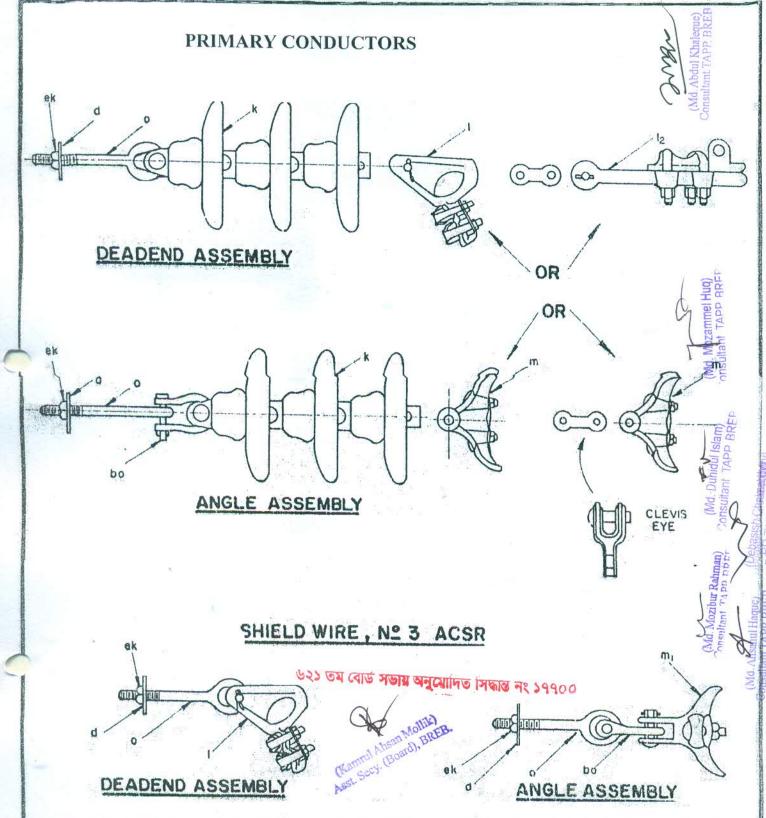
PREFORMED ALUMINUM ALLOY ARMOR RODS  ACSR LENGTH LENGTH NO. WIRE DIAM.   Color						# 4 Al	
ACSR Conductor	LENGTH SINGLE SUPPORT	DOUBL F	PER	DIAM	PILIS	0.1	Tie Wire needed
3 (6x1)	33"	33"				Green	(+/-) 7'
1/0 (6x1)	37"	37"				Yellow	(+/-) 8'
4/0(6x1)	The second secon	43"		0.563	-	Red	(+/-) 9'
477 mcm	53"	53"	1	0.858	-	Tien	(+/-) 11

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# BANGLADESH RURAL ELECTRIFICATION BOARD

# Unit Designation: 33 KV PREFORMED ARMOR RODS ACSR CONDUCTORS

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	TM40-12

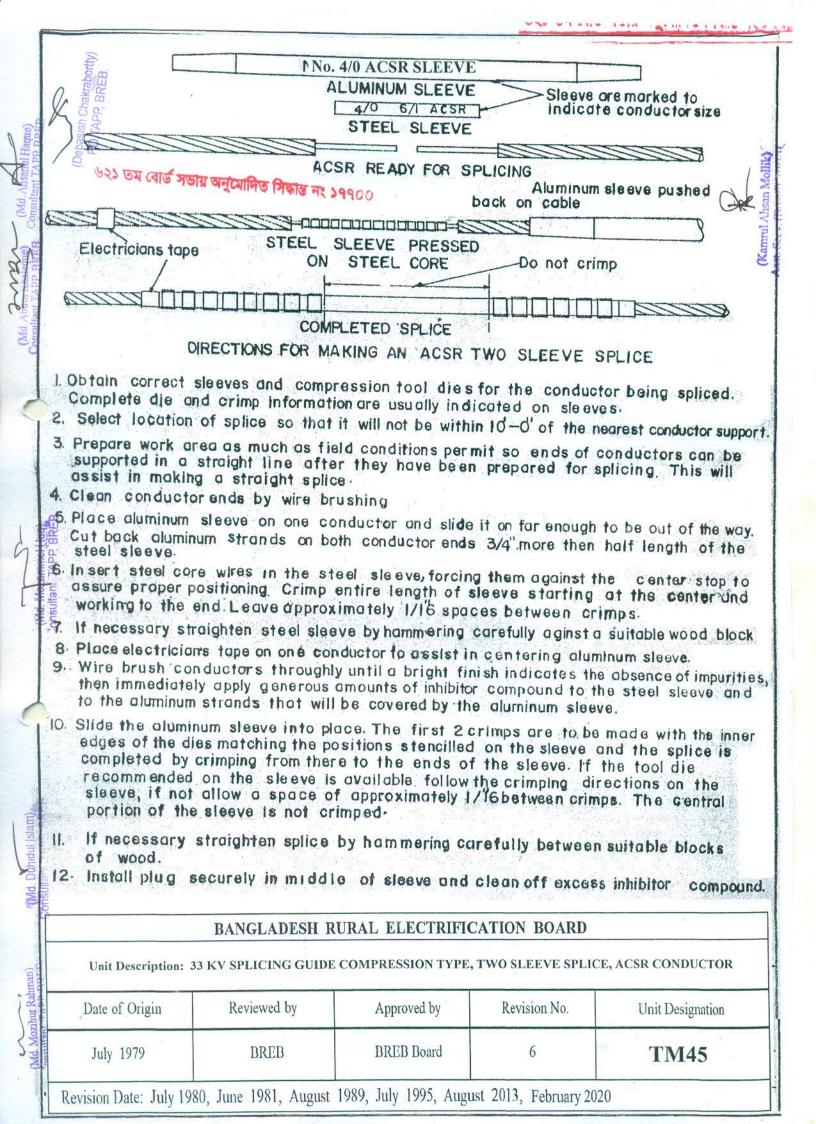


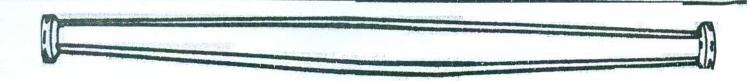
NOTE: 1 Clevis Eye is supplied with large conductor (477 mcm ACSR and greater) strain clamp and angle

# BANGLADESH RURAL ELECTRIFICATION BOARD

# Unit Designation: 33 KV ANGLE AND DEADEND ASSEMBLY GUIDE

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	TM41-10





# INSTRUCTIONS FOR SPLICING OVERHEAD CONDUCTORS USING FULL-TENSION AUTOMATIC SLEEVES

- I. Preparation of Conductors:
  - 1. Cut the conductor savare so that all strands are even, in lay and free of burrs.

2. Straighten the conductor to remove any curvature due to coiling.

 Clean the conductor thoroughly by using a wire brush which has been coated with a liberal quantity of inhibitor. Wipe off excess inhibitor after cleaning. It is just as important to clean new conductors as well as old conductors.

4. The coductor size and type stamped on the splice must correspond to the

size and type of the conductor to be spliced.

5. Measure and mark the conductor with electrical tape to insure full insertion of the conductor into the splice. One half (1/2) the length of the splice is the measure of full insertion.

- II. Installation of the Automatic Splice:
  - 1. Remove the colored end plug (if provided) by pulling out with a slight twisting motion.
  - 2. Do not remove the conductor runnel guide or the internal pilot cup (if provided) from the splice. These components confine and guide the conductor strands for easy insertion.
  - Insert end of the conductor into the splice, and with a smooth straight thrust push the conductor through the gripping jaws until the conductor hits the center stop.
  - 4. Visually check tape marker to verify full insertion. Remove the tape marker
  - 5. As tension is applied the conductor will move 1/4" to 1/2" from the end of the splice due to the sliding action of the gripping jaws.
  - 6. After completion of the splice installation and before the chain hoist or rope blocks have been released, an additional momentary tension (jerk) should be applied to the conductor to "set" the splice and assure proper installation.

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BANGLADESH RURAL ELECTRIFICATION BOARD

# Unit Desctrption: 33 KV SPLICING GUIDE FULL-TENSION AUTOMATIC SLEEVES

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	TM46