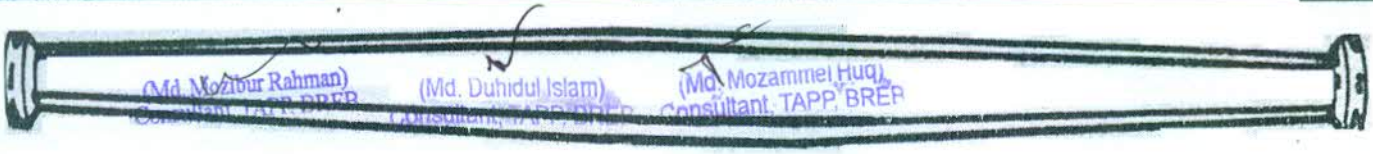

INSTRUCTIONS FOR SPLICING OVERHEAD CONDUCTORS USING FULL-TENSION AUTOMATIC SLEEVES

I. Preparation of Conductors:

1. Cut the conductor sauare so that all strands are even, in lay and free of burrs.
2. Straighten the conductor to remove any curvature due to coiling.
3. Clean the conductor thoroughly by using a wire brush which has been coated with a liberal quantity of inhibitor. Wipe off excess inhibitor after cleaning. It is just as important to clean new conductors as well as old conductors.
4. The coductor size and type stamped on the splice must correspond to the size and type of the conductor to be spliced.
5. Measure and mark the conductor with electrical tape to insure full insertion of the conductor into the splice. One half (1/2) the length of the splice is the measure of full insertion.

(Debasish Chakraborty) PD, TAPP, BREB

II. Installation of the Automatic Splice:

1. Remove the colored end plug (if provided) by pulling out with a slight twisting motion.
2. Do not remove the conauctor runnel guide or the internal pilot cup (if provided) from the splice. These components confine and guide the conductor strands for easy insertion.
3. Insert end of the conductor into the splice, and with a smooth straight thrust push the conductor through the gripping jaws until the conductor hits the center stop.
4. Visually check tape marker to verify full insertion. Remove the tape marker
5. As tension is applied the conductor will move 1/4" to 1/2" from the end of the splice due to the sliding action of the gripping jaws.
6. After completion of the splice installation and before the chain hoist or rope blocks have been released, an additional momentary tension (jerk) should be applied to the conductor to "set" the splice and assure proper installation.

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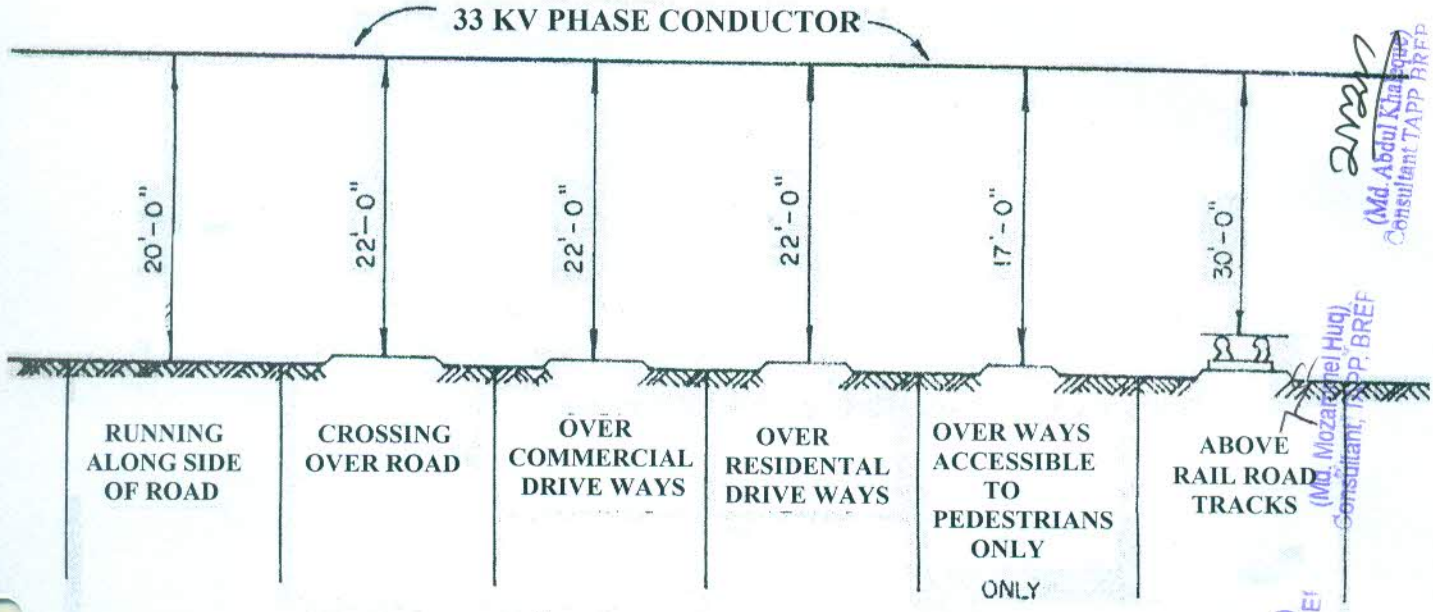
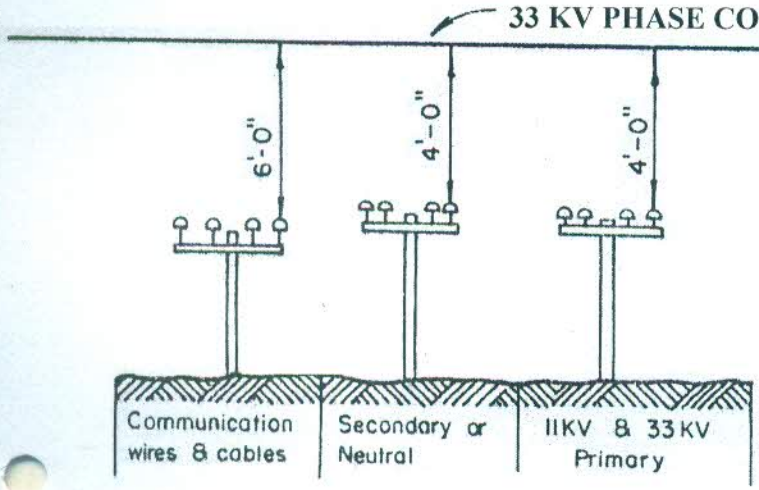
(Kamrul Ahsan Molla) Asst. Secy. (Board), BREB.

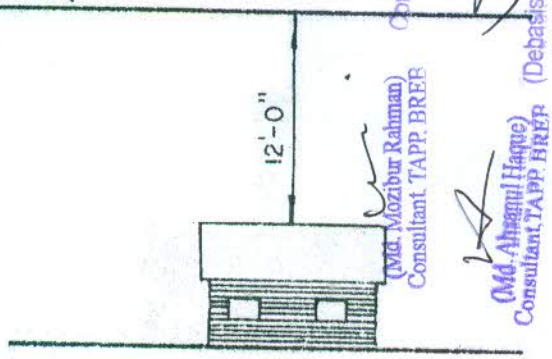
BANGLADESH RURAL ELECTRIFICATION BOARD				
Unit Desctrption: 33 KV SPLICING GUIDE FULL- TENSION AUTOMATIC SLEEVES				
Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	**TM46**
Revision Date: July 1980, June 1981, August 1989, July 1995, August 2013, February 2020				



ABOVE GROUND, RAILS, ROADS



AT WIRE CROSSINGS



OVER BUILDING ROOF. (* INCREASE TO 17'-0" IF ROOF IS ACCESSIBLE TO PEDESTRIANS)

ABOVE BUILDINGS

NOTE:

1. CLEARANCES AS SHOWN ARE AT 60°F, NO WIND, FINAL SAG.
2. VERTICAL CLEARANCE OVER NAVIGABLE RIVERS ARE AS AUTHORIZED BY INLAND WATER AUTHORITY.

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৬২১ তম বোর্ড সভায় অনুমোদিত সিদ্ধান্ত নং ১৭৭০

BANGLADESH RURAL ELECTRIFICATION BOARD				
Unit Description: MINIMUM CONDUCTOR CLEARANCES FOR 33 KV LINE				
Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	**TM50**
Revision Date: July 1980, June 1981, August 1989, July 1995, August 2013, February 2020				

GUYING DATA

HORIZONTAL CONDUCTOR TENSION AT LINE ANGLES (PER CONDUCTOR)

CONDUCTOR \ LINE ANGLE	5°	10°	15°	20°	25°	30°	35°	40°	45°	50°	55°	60°
№ 3 ACSR	360	450	520	600	670	740	810	880	940	1010	1080	1140
4/0 ACSR	610	880	1110	1330	1550	1770	1990	2200	2410	2620	2820	3010
477 mcm ACSR	630	900	1160	1430	1700	1970	2230	2470	2710	2950	3180	3420

CONDUCTOR DATA

SIZE (AWG)	OUTSIDE DIAMETER (INCHES)	STRANDING AL.	STRANDING STEEL	CODE NAME	WEIGHT PER 1000 FT.	ULTIMATE STRENGTH (lbs)	MAXIMUM TENSION (lbs)
3	0.281	6	1	SWALLOW	72.3	2290	745
4/0	0.563	6	1	PENGUIN	291.1	8350	2276
477	0.858	26	7	HAWK	657	19500	2687

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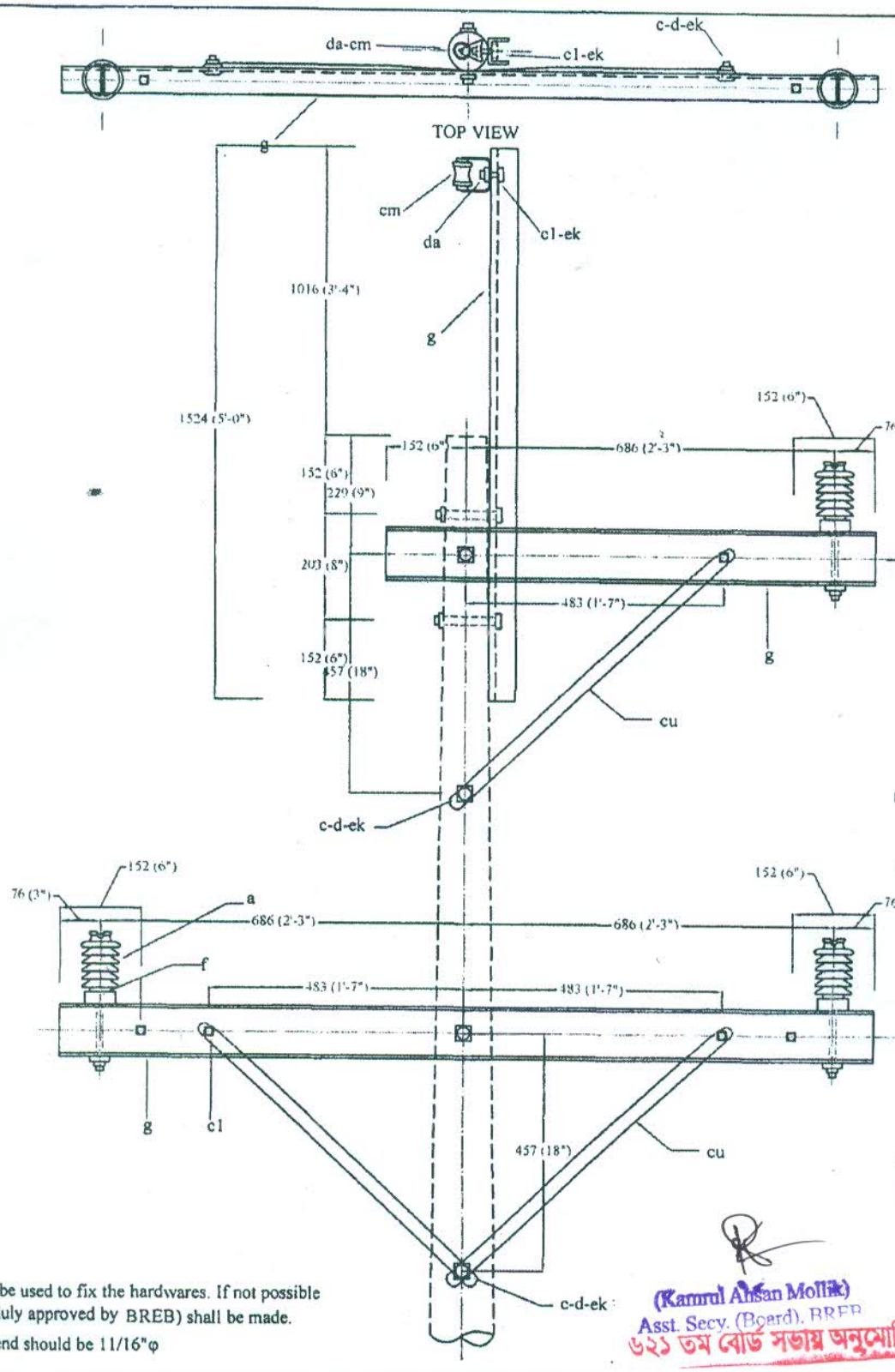
BANGLADESH RURAL ELECTRIFICATION BOARD

Unit Description : 33 KV CONDUCTOR AND GUYING DATA

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	**TM51**

Revision Date: July 1980, June 1981, August 1989, July 1995, August 2013, February 2020



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৬২১ তম বোর্ড সভায় অনুমোদিত সিদ্ধান্ত নং ১৭৭০০

Note :-

1. Normally Bolts will be used to fix the hardwares. If not possible use of G I Clamps (duly approved by BREB) shall be made.
2. Brace holes at both end should be 11/16"φ

ITEM	MAT. CODE	Qty.	MATERIAL
dc	B 49	04	Washer, curved, 4" x ¼"φ, ¼" x 11/16" hole
dc	B 46	02	Washer, flat, 2¼" sqx. x 11/16" hole
g	X 5	01	Crossarm, steel, channel 4" x 2" x 2" x ¼" x 3'-0"
g	X 6	02	Crossarm, steel, channel 4" x 2" x 2" x ¼" x 5'-0"
c1	B 95	04	Bolt, m/c, 5/8" x req'd. length

ITEM	MAT. CODE	Qty.	MATERIAL
ek	B 50/138	10	Locknuts, as required
ca	C 13	03	Insulator, post type, 33 KV
cu	B41/B41.1/B44	03	Brace, Steel / Wood, 28"x 1/4"
da	B 72	01	Bracket, secondary
cm	C 2/3	01	Insulator, spool
c	B 6/7/8	06	Bolt, m/c, 5/8" x req'd. length

BANGLADESH RURAL ELECTRIFICATION BOARD

Unit Description: 33 KV STEEL CROSSARM CONSTRUCTION TANGENT POLE

Date of Origin	Reviewed by	Approved by	Revision No.	Unit Designation
July 1979	BREB	BREB Board	6	**TM-52**

Revision Date: July 1980, June 1981, August 1989, July 1995, August 2013, February 2020